



CIRCLE SEAL CONTROLS, INC.

Relief Valves

Index

500 Series	1
L500 Series	7
HP500 Series	9
5100 Series	11
D500/M5100 Series	17
5300 Series	21
R6000 Series	25



relief valves

Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880
Phone (951) 270-6200 Fax (951) 270-6201
www.circle-seal.com

500 Series

Adjustable Popoff & Inline Relief Valves
 0.5 to 150 psig (10 bar)



Features

Popoff or inline valves
Adjustable crack pressure
Zero leakage
Optional factory preset
Accurate set pressure
Wide range of cracking pressure
Tamper-proof adjustment
100% seat leakage tested
PED certifications and CE marking available for most models

Applications

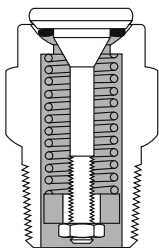
- System overpressure protection
- Storage tanks
- Freon® recovery systems
- Medical equipment
- Refrigeration & heating equipment
- Measuring & dispensing pumps
- Communications equipment
- Process control instruments
- R & D pilot plants
- Vacuum pump safety

Technical Data

Body Construction Materials	Aluminum, brass, 303 or 316 stainless steel
O-ring Materials	Buna N, ethylene propylene, neoprene, silicone, Teflon®, or Viton®
Spring Materials	302 stainless steel or 17-7 PH stainless steel
Operating Pressure	Vacuum to 200 psig (14 bar)
Inline Valve Proof Pressure	400 psig (28 bar)
Inline Valve Burst Pressure	Above 500 psig (34 bar)
Temperature Range	-320° F to +400° F (-196° C to +204° F) Based on o-ring & body material, see "How to Order"
Connection Sizes	1/8 inch to 1 1/4 inch

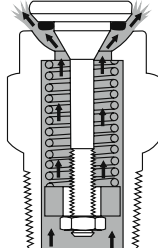
Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



Closed

Resilient seal design prevents leakage. Sealing efficiency increase with increased pressure up to cracking pressure. Metal-to-metal poppet stop supports spring load, prevents sticking.



Open

When system pressure overcomes spring force, poppet opens. As pressure continues to rise, variable orifice between poppet and body increases, allowing greater flow.

Reseating

Resilient seal automatically establishes line of contact with spherical seat. Seal provides zero leakage at reseal.

Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880
 Phone (951) 270-6200 Fax (951) 270-6201
 www.circle-seal.com

relief valves

500 Series

Flow at Cracking Pressure

Elastomeric seals: 5cc/min
Teflon®: 0.02 scfm

Cracking Pressure Tolerance: ±5%

Cracking pressure on initial crack may be higher than cracking pressure tolerance due to inherent characteristics of seals. Cracking pressure tolerance will be greater than ±5% if set pressure is ≤ 1 psi. (Consult factory)

Leakage, Ascending Pressure

Standard seals: 0 to 95% of cracking pressure
Silicon & EPR: 0 to 80% of cracking pressure
Teflon®:

Cracking pressures up to 2.4 psi: 4cc/min at 0 to 50% of cracking pressure

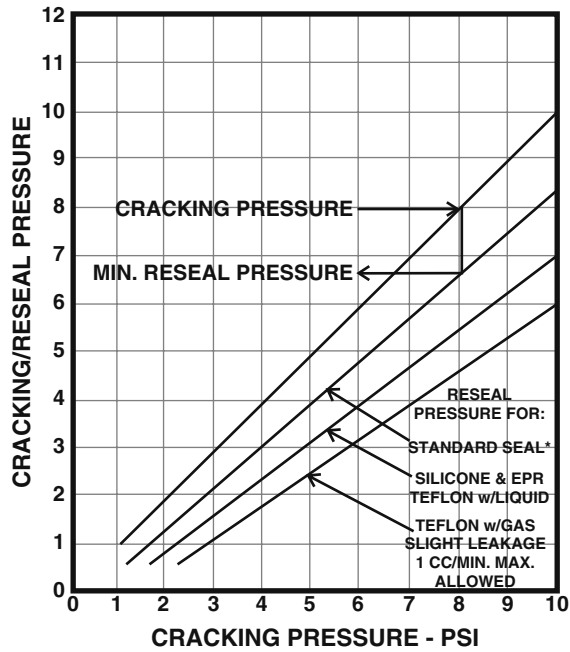
Cracking pressures 2.5 psi and higher: 1cc/min at 0 to reseal pressure, 10cc/min from reseal to 90% of cracking pressures

Leakage at Reseat Pressure

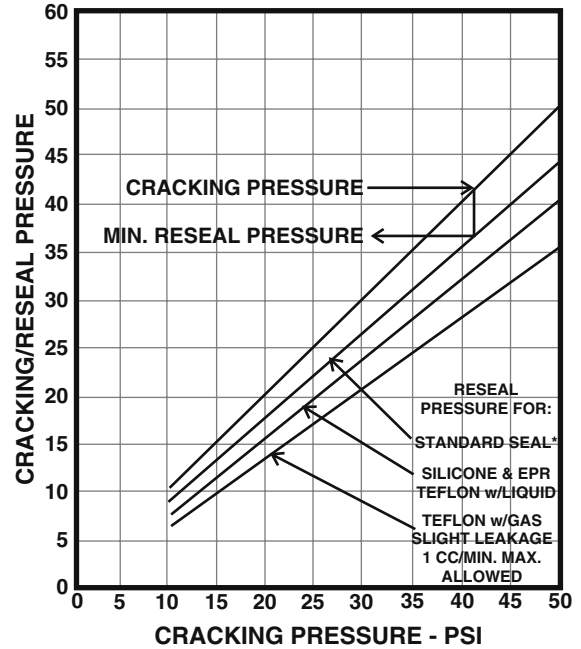
All elastomeric seals: Zero

Teflon®: 1cc/min for cracking pressures 2.5 psi and higher

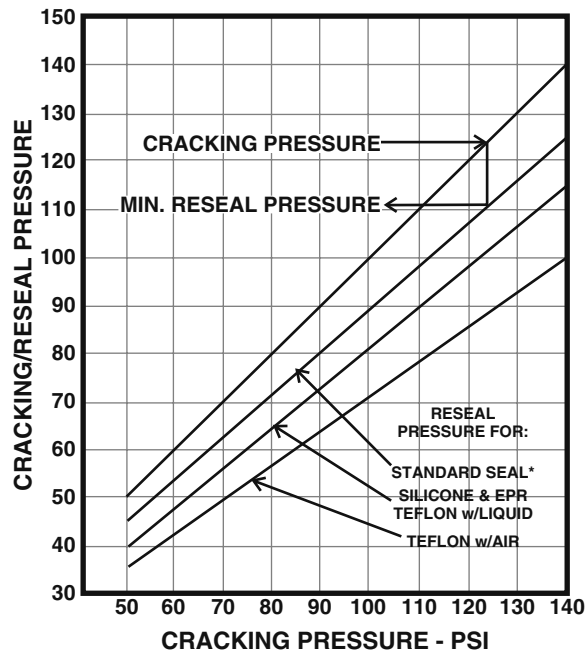
0 to 10 psi (0.7 bar)



10 to 50 psi (0.7 – 3 bar)



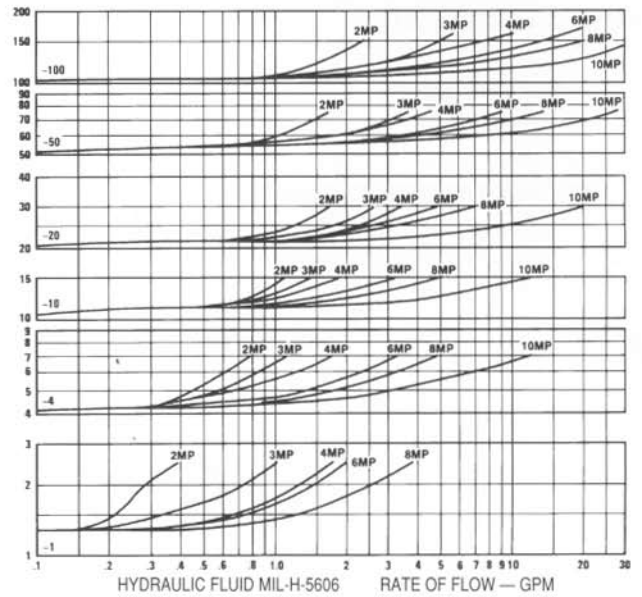
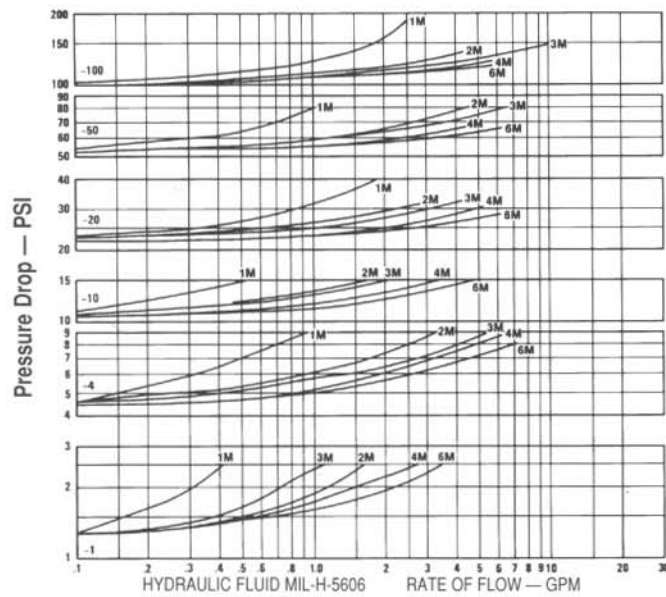
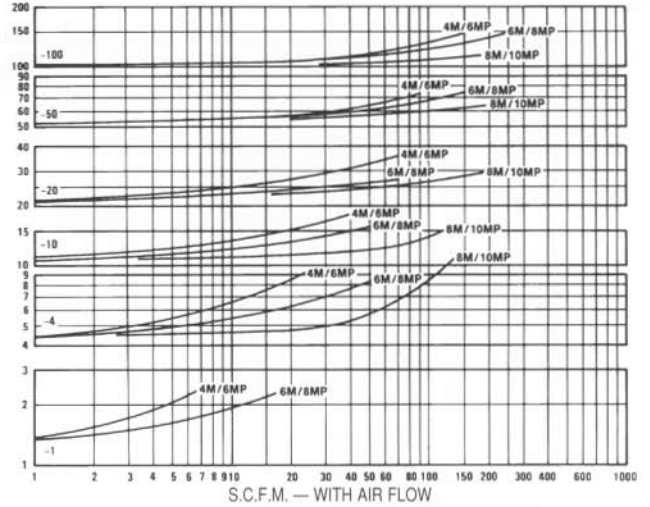
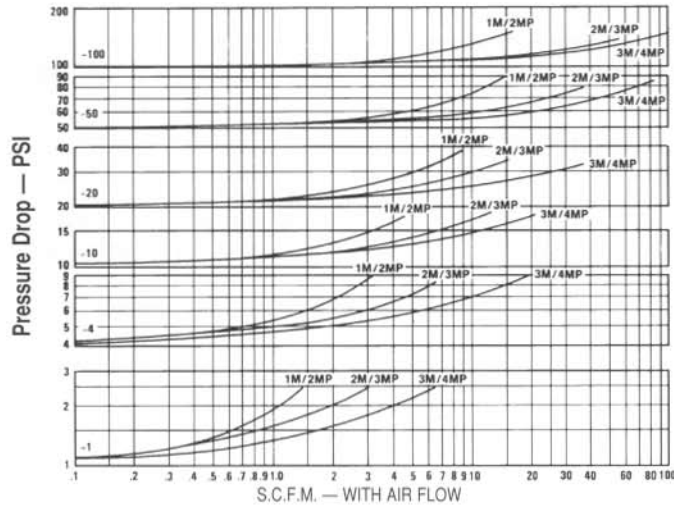
50 to 140 psi (3 – 10 bar)



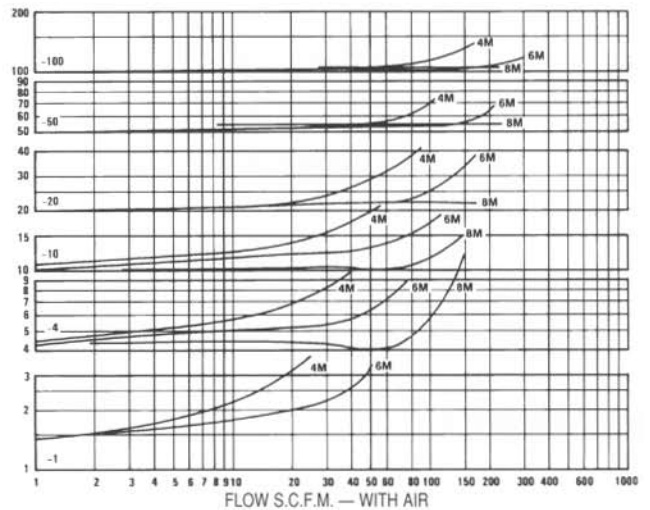
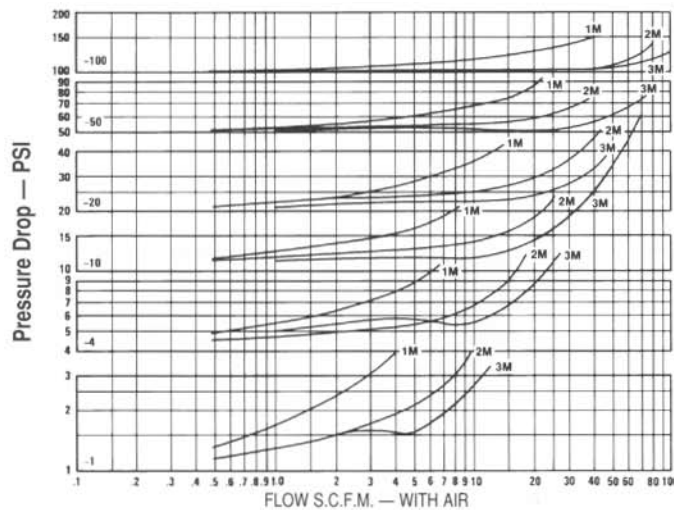
* Standard seals:
Buna N (559)
Viton® (532)
Neoprene (533)

500 Series

Air and Hydraulic Flow Curves (500-M and -MP) Relief Valves



Air Flow Curves (D500-M) Popoff Relief Valves



500 Series

Air Flow Rates (500–M and –MP)

M = Popoff valves, 1/8"–3/8"; MP = Inline valves, 1/4"–1/2"

Crack Pressure PSIG	Percent Over Pressure Beyond Cracking (SCFM air at room temperature)								
	10%			25%			50%		
	1M/2MP	2M/3MP	3M/4MP	1M/2MP	2M/3MP	3M/4MP	1M/2MP	2M/3MP	3M/4MP
0.5	.08	.08	.08	.12	.17	.45	.14	.60	1.1
1	.10	.10	.10	.17	.35	.65	.20	.80	1.6
1.5	.12	.12	.15	.25	.46	.90	.40	1.0	2.0
2	.15	.14	.20	.34	.62	1.2	.63	1.4	2.5
2.5	.17	.17	.30	.42	.75	1.5	.80	1.8	3.1
3	.20	.21	.40	.50	.85	1.7	1.1	2.2	3.6
4	.23	.24	.50	.70	1.05	2.0	1.5	3.0	5.4
5	.28	.30	.50	.86	1.3	2.2	1.7	3.7	6.0
10	.60	.70	.60	1.65	3.2	3.8	3.2	7.0	11
15	.80	1.2	1.6	2.3	4.2	8.5	4.2	8.5	20
20	1.1	1.5	2.5	2.9	5.0	11.5	5.2	10	28
25	1.2	2.0	3.0	3.4	7.9	15	6.0	14	33
30	1.6	2.4	4.0	4.0	10.1	19.5	7.0	18	36
40	1.9	3.5	7.0	5.1	13	24.5	8.8	26	53
50	2.3	4.4	9.0	6.0	15	29	10.6	32	60
60	2.5	5.4	9.8	6.7	18	33	11.6	39	69
70	2.9	6.6	10.9	7.5	22.5	38	12.7	47	79
80	3.2	7.6	12	8.2	26	43	13.8	56	91
90	3.6	8.7	13.5	9.0	30.5	47	14.9	66	101
100	4.0	9.5	15	9.8	34	52	15.8	75	108
110	4.4	11.3	17.5	10.2	38	53.5	17.0	77.5	114
120	4.8	13.2	20.8	10.6	42.5	56.5	18.3	80	122
130	5.2	14.9	24	11	47	58.5	19.6	83	131
140	5.6	16.5	27.5	11.5	51	61.5	20.9	87	138
150	6.0	18	30	12	56	63	22.0	90	145

M = Popoff valves, 1/2"–1"; MP = Inline valves, 3/8"–1 1/4"

Crack Pressure PSIG	Percent Over Pressure Beyond Cracking (SCFM air at room temperature)								
	10%			25%			50%		
	4M/6MP	6M/8MP	8M/10MP	4M/6MP	6M/8MP	8M/10MP	4M/6MP	6M/8MP	8M/10MP
.5	.07	.07	—	.50	.50	—	.80	2.2	—
1	.10	.10	—	.70	.70	—	1.7	3.2	—
1.5	.30	.30	—	1.0	1.4	—	2.2	5.5	—
2	.50	.50	—	1.2	1.7	—	3.0	7.0	—
2.5	.60	.60	—	1.8	3.0	—	4.2	10.5	—
3	.80	.80	—	2.2	4.0	—	5.0	13	—
4	1.0	1.0	1.5	3.0	5.0	30	7.5	17	56
5	1.0	1.2	2.5	3.5	6.0	34	9.0	20	64
10	1.0	2.4	7.0	6.0	12	60	19	40	115
15	1.6	3.0	7.0	8.5	22	60	27	80	160
20	2.0	5.0	7.0	10	30	60	34	110	190
25	3.0	5.5	9.0	13.5	34	72	43	116	—
30	3.5	6.0	11.5	16	37	80	50	121	—
40	5.5	8.5	18	24	48	115	72	136	—
50	7.0	10	23	30	56	140	90	150	—
60	11	13	35	38	64	160	100	165	—
70	15	17	59	47	72	185	111	182	—
80	20	21	77	56	81	215	123	204	—
90	26	26	88	68	94	235	138	225	—
100	30	30	100	75	105	250	150	240	—
110	33	38	115	80	112	258	166	—	—
120	37	47	132	86	125	270	183	—	—
130	41	57	150	93	150	282	201	—	—
140	46	71	175	102	163	290	222	—	—
150	50	80	190	110	175	300	240	—	—

500 Series

Air Flow Rates (D500–M)

Popoff valves with deflector cap, 1/8"–3/8"

Crack Pressure PSIG	Percent Over Pressure Beyond Cracking (SCFM air at room temperature)								
	10%			25%			50%		
	1M	2M	3M	1M	2M	3M	1M	2M	3M
.5	.12	.20	.15	.24	.50	.50	.44	1.2	1.1
1	.21	.30	.30	.40	.85	.85	.73	2.0	1.9
1.5	.21	.30	.30	.42	1.0	1.0	.80	2.7	3.1
2	.21	.30	.30	.45	1.2	1.2	.95	3.5	5.0
2.5	.22	.30	.30	.49	1.3	1.3	1.1	4.3	6.2
3	.23	.30	.30	.52	1.6	1.6	1.25	5.4	8.0
4	.23	.30	.30	.58	2.1	2.1	1.5	7.5	12
5	.32	.30	.30	.60	2.2	4.5	1.7	8.3	14
10	.70	.34	.40	1.6	2.5	14	3.2	12.6	23
15	1.4	1.3	1.5	2.0	6.0	18	3.9	16.5	29
20	1.8	2.2	3.0	2.7	10	23	5.4	21	36
25	1.9	3.0	8.0	2.8	11.5	27	6.0	23	40
30	2.0	4.0	14	3.0	14	32	7.0	27	47
40	2.3	5.9	26	3.5	18	42	9.0	33	59
50	2.4	8.0	39	3.8	25	54	10.5	40	74
60	3.2	17	43	4.6	33	62	11.4	46	—
70	4.0	26	47	5.5	41	70	12.4	52	—
80	4.9	36	52	6.4	50	79	13.7	59	—
90	5.9	46	58	7.5	61	89	15	67	—
100	7.0	56	65	8.5	72	100	16	76	—
110	7.3	56	65	9.5	73	113	24	80	—
120	7.7	57	66	12.8	74	127	33	84	—
130	8.1	58	67	16.2	76	142	43	89	—
140	8.6	59	68	20	78	158	53	96	—
150	9.0	61	70	25	80	176	60	104	—

Popoff valves with deflector cap, 1/2"–1"

Crack Pressure PSIG	Percent Over Pressure Beyond Cracking (SCFM air at room temperature)								
	10%			25%			50%		
	4M	6M	8M	4M	6M	8M	4M	6M	8M
.5	.15	.15	—	.30	.30	—	1.0	1.0	—
1	.30	.30	—	.50	.50	—	1.7	1.7	—
1.5	.40	.40	—	.60	1.5	—	3.2	7.5	—
2	.50	.60	—	.90	3.0	—	5.0	14.5	—
2.5	.60	.70	—	1.1	4.0	—	6.5	21	—
3	.70	1.0	—	1.4	5.5	—	9.0	29	—
4	1.0	1.5	—	3.0	9.0	—	13	45	—
5	1.0	1.8	—	4.0	13	—	15.5	49	—
10	1.5	4.0	92	10	36	115	28	75	145
15	9.0	26	127	22	66	—	42	101	—
20	18	50	170	36	100	—	58	131	—
25	21	60	173	43	112	—	65	—	—
30	25	74	177	51	128	—	74	—	—
40	33	100	188	67	158	—	91	—	—
50	42	130	200	85	195	—	110	—	—
60	49	148	225	95	220	—	—	—	—
70	56	167	251	106	247	—	—	—	—
80	64	188	278	117	275	—	—	—	—
90	73	212	308	130	305	—	—	—	—
100	85	240	340	145	340	—	—	—	—
110	89	246	355	152	347	—	—	—	—
120	93	253	372	159	355	—	—	—	—
130	98	261	390	167	363	—	—	—	—
140	103	270	415	176	375	—	—	—	—
150	110	280	440	185	390	—	—	—	—

500 Series

How to Order

D 5 59 A - 2 M - 10

VARIATION**

- D** Deflector cap
- K** Cryogenic service, special cleaning & testing (stainless steel only)

SEAL MATERIAL & TEMPERATURE RANGE

- 20** Teflon®
520 Series**: -100° F to +400° F (-73°C to +204°C)
K520 Series**: -320° F to +165° F (-196°C to +74°C)
- 24** Silicone*, -70° F to +450° F (-57°C to +232°C)
- 32** Viton®, -20° F to +400° F (-29°C to +204°C)
- 33** Neoprene, -40° F to +300° F (-40°C to +149°C)
- 59** Buna N, -65° F to +275° F (-54°C to +135°C)
- 62** Ethylene propylene, -65° F to +300° F (-54°C to +149°C)
- 80** Teflon®, -320° F to +165° F (-196°C to +74°C)

CRACKING PRESSURE
Specify cracking pressure setting in psig (0.5 – 150 psig)

CONNECTION
See "Valve Size & Type Codes" table, below

VALVE SIZE
Pipe sizes in 1/8" increments (see "Valve Size & Type Codes" table, below)

BODY MATERIAL

- A** Aluminum
- B** Brass
- T** 303 stainless steel†
- T1** 316 stainless steel

'D' Variation: Prefixed part number is supplied with a cap which diverts high pressure blasts from personnel and instruments, and serves as a rain and dust shield.

* Not available over 74.9 psi (5 bar)

** 520 Series: Teflon® o-ring

K520 Series: Polished Teflon® o-ring, cryogenic testing and serialization

580 Series: Polished Teflon® o-ring

† Not available for PED applications

†† Blank if not required

Valve Size & Codes

Size	Pipe Thread Male	Pipe Thread Male/Female	British Pipe Thread Male/Female	British Taper Pipe Male
1/8"	-1M	—	—	-1S
1/4"	-2M	-2MP	-2SX	-2S
3/8"	-3M	-3MP	-3SX	-3S
1/2"	-4M	-4MP	-4SX	-4S
3/4"	-6M	-6MP	-6SX	-6S
1"	-8M	-8MP	—	-8S
1 1/4"	—	-10MP	—	—

To specify PED certification, add PED prefix to the part number.

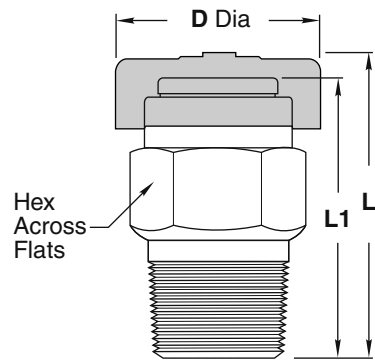
Please consult your Circle Seal Controls distributor or our factory for information on special connections, operating pressures and temperature ranges.

Repair Kits

In normal service, the only part(s) which may require replacement is(are) the seal(s). A repair kit may be ordered by placing a "K/" in front of the complete part number (i.e. K/559A-2M-10).

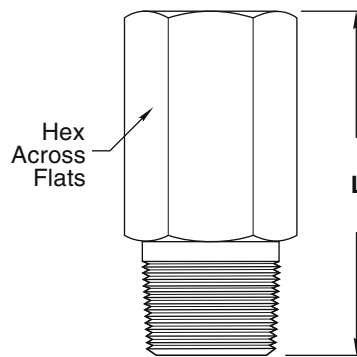
Dimensions (Inches)

Popoff



Pipe Size, Male	L	L1	Hex	D Dia. Max.
1/8"	1.14	0.98	1/2	0.63
1/4"	1.38	1.20	5/8	0.90
3/8"	1.43	1.25	3/4	1.21
1/2"	1.98	1.74	1	1.45
3/4"	2.31	2.07	1 1/8	1.45
1"	3.16	2.86	1 1/2	1.89

Inline



Pipe Size, Male & Female	L	Hex
1/4"	1.62	3/4
3/8"	2.08	7/8
1/2"	2.34	1 1/8
3/4"	2.72	1 1/4
1"	3.62	1 1/2
1 1/4"	4.67	1 7/8

Freon® is a registered trademark of DuPont.

Viton® is a registered trademark of DuPont Dow Elastomers.

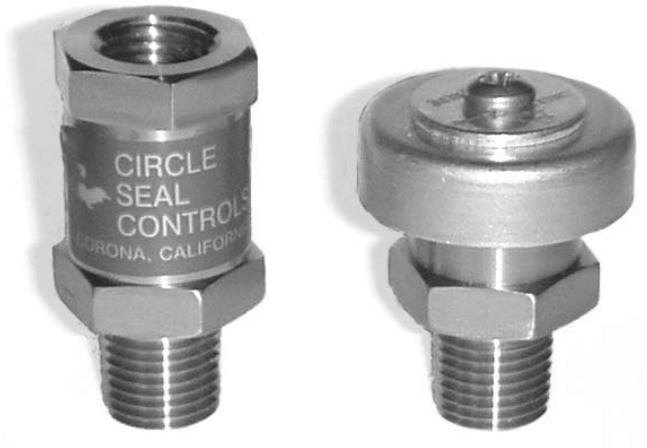
Teflon® is a registered trademark of the DuPont Company.

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

L500 Series

Low Pressure Relief Valve 0.2–15 psig



Features

Accurate cracking pressure
Eliminates sticking
In-line or vent to atmosphere with deflector cap
Adjustable cracking pressure
Zero leakage
Optional factory preset

Technical Data

Body Construction Materials	Brass, 316 stainless steel
O-ring Materials	Buna N, ethylene propylene, Kalrez®, neoprene, silicone, Viton®
Spring Materials	302 stainless steel
Cracking Pressure	.2 psig to 15 psig
Operating Pressure	0 to 25 psig (1.72 BAR)
Inline Valve Proof Pressure	37.5 psig (2.59 BAR)
Inline Valve Burst Pressure	Above 100 psig (6.89 BAR)
Temperature Range	-70° F to +550° F (-57° C to +288° C)
Connection Sizes	¼" to ½"
Orifice Size	0.281"

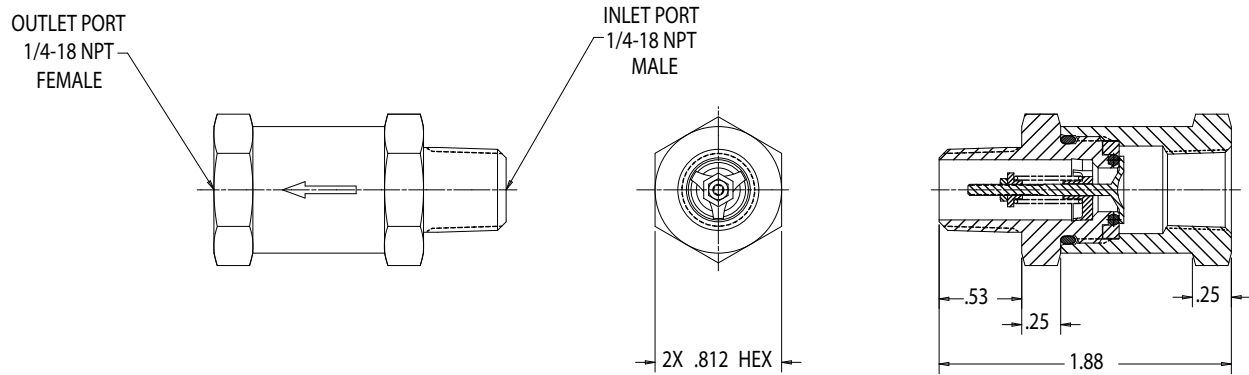
Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880
Phone (951) 270-6200 Fax (951) 270-6201
www.circle-seal.com

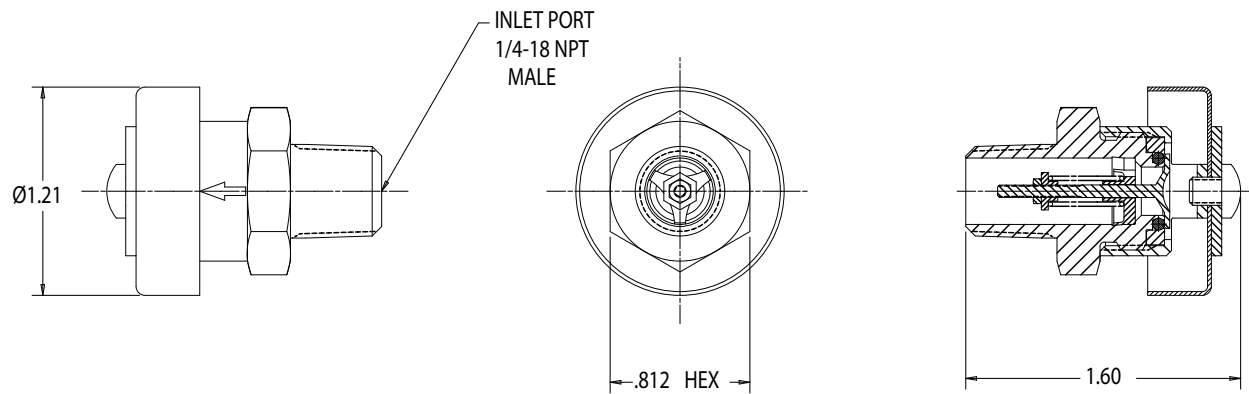
relief valves

L500 Series

Dimensions



In-Line



Popoff – Vent to Atmosphere

How to Order

D L5 33 B - 2M - 5			
VARIATION*		CRACKING PRESSURE	
D	Deflector cap		Specify cracking pressure setting in psig (i.e. 5 = 5 psig set)
SEAT MATERIAL & TEMPERATURE RANGE		INLET/OUTLET PORTS	
24	Silicone, -70° F to +450° F (-57°C to +232°C)	2M	1/4" pipe thread male (popoff)
32	Viton®, -20° F to +400° F (-29°C to +204°C)	2MP	1/4" pipe thread male/female (in-line)
33	Neoprene, -40° F to +300° F (-40°C to +149°C)	3M	3/8" pipe thread male (popoff)
62	Ethylene propylene, -65° F to +300° F (-54°C to +149°C)	3MP	3/8" pipe thread male/female (in-line)
65	Kalrez®, -40° F to +550° F (-40°C to +288°C)	4MP	1/2" pipe thread male/female (in-line)
77	Buna N, -65° F to +275° F (-54°C to +135°C)	BODY MATERIAL	
		B	Brass
		T1	316 stainless steel

* blank if not required

HP500 Series

High Pressure Popoff and Inline Relief Valves
 150 to 575 psig (10 – 40 bar)



Inline version

Features

Very accurate cracking pressure
Zero leakage up to 95% of cracking pressure
100% seat leakage tested
Tamper-proof adjustment
PED certifications and CE marking available for most models

Applications

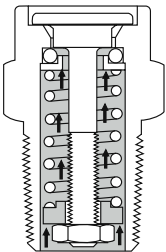
- System overpressure protection
- Storage tanks
- Freon® recovery systems
- Medical equipment
- Refrigeration & heating equipment
- Measuring & dispensing pumps
- Communications equipment
- Process control instruments
- R & D pilot plants

Technical Data

Body Construction Materials	Brass, 316 stainless steel
O-ring Materials	Buna N, ethylene propylene, neoprene, silicone, and Viton®
Spring Material	17-7 PH stainless steel
Poppet	Brass, 316 stainless steel
Shroud	Brass, 316 stainless steel
Operating Pressure	<ul style="list-style-type: none"> • ¼" pipe: 150 to 575 psig (10 to 40 bar) • ½" pipe: 150 to 450 psig (10 to 31 bar)
Temperature Range	-65° F to +350° F (-54° C to +177° C) <i>Based on O-ring & body material, see "How to Order"</i>
Connection Sizes	¼" to ½" male and female pipe

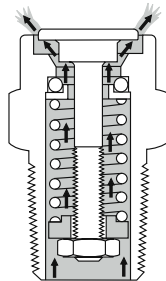
How it Works

Note: Proper filtration is recommended to prevent damage to sealing surfaces.



Closed

The specially-designed poppet seals on the elastomeric O-ring. The increasing pressure within the valve seals tightly against the poppet and prevents leakage to 95% of the cracking pressure. The metal-to-metal stop, on the low pressure side, supports the spring load and prevents seal deformations.



Open

The excess pressure is vented instantly when the system pressure overcomes the spring force and opens the poppet. Large flow passages, at the inlet and at the poppet opening, assure minimum pressure rise.

Reseating

Repeated, positive reseating occurs at better than 90% of the cracking pressure when the spring action retracts the poppet, reestablishing the seal between the elastomeric O-ring and the poppet shoulder.

Circle Seal Controls

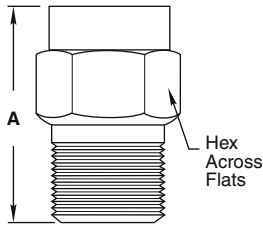
2301 Wardlow Circle, Corona, CA 92880
 Phone (951) 270-6200 Fax (951) 270-6201
 www.circle-seal.com

relief valves

HP500 Series

Dimensions

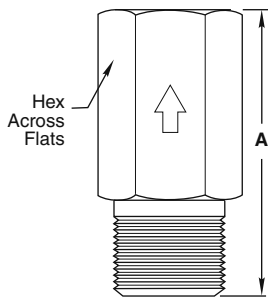
Popoff



Vent to Atmosphere, Male Pipe Thread

Dash No.	Size	A	Hex
-2M	¼"	1.17	0.625
-4M	½"	1.91	1.000

Inline



Inline, Male/Female Pipe Thread

Dash No.	Size	A	Hex
-2MP	¼"	1.92	0.750
-4MP	½"	2.63	1.125

Replacement Springs: ¼"

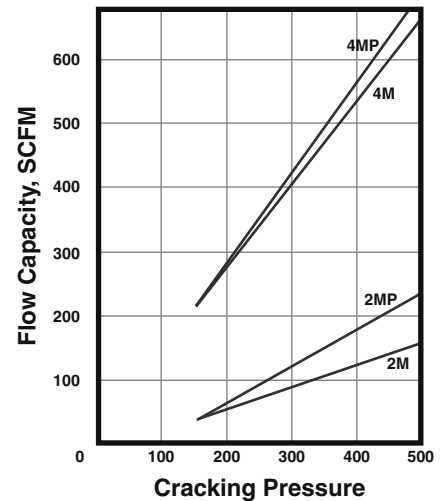
Range	-2M/-2MP
150-175	10262-40PH
176-275	10262-90PH
276-374	10262-120PH
375-450	10262-175PH
451-575	10262-500PH

Replacement Springs: ½"

Range	-4M/-4MP
150-250	10462-175PH
251-350	10462-300PH
351-450	10462-400PH

Flow Curves

Air @ 10% Overpressure



How to Order

HP5 59 B - 2 M - 150

O-RING MATERIAL & TEMPERATURE

- 24** Silicone, -70° F to +450° F (-57°C to +232°C)
- 32** Viton®, -20° F to +400° F (-29°C to +204°C)
- 33** Neoprene, -40° F to +300° F (-40°C to +149°C)
- 59** Buna N, -65° F to +275° F (-54°C to +135°C)
- 62** Ethylene propylene, -65° F to +300° F (-54°C to +149°C)

BODY MATERIAL

- B** Brass†
- T1** 316 stainless steel

CRACKING PRESSURE*

Specify cracking pressure setting in psig (150 - 575 psig)

CONNECTIONS-INLET/OUTLET

- M** Popoff male pipe
- MP** Inline male pipe by female pipe

VALVE SIZE

- Pipe sizes in ⅛" increments
- 2** ¼"
- 4** ½"

* Maximum cracking pressure is 450 psig for ½" valve sizes.

† For PED applications, brass bodies are limited to a maximum temperature use of +100° F (+38° C)

To specify PED certification, add PED prefix to the part number.

Please consult your Circle Seal Controls Distributor or our factory for information on special connections, materials, sizes, o-rings, operating pressures and temperature ranges.

Cracking Pressure

Tolerance: ±5%

Initial crack may be higher than cracking pressure tolerance due to inherent characteristics of seals.

Flow at cracking pressure for elastomeric seals is 5cc/min.

Leakage: Ascending pressure 0 up to 95% of cracking pressure

Reseal pressure: 90% of cracking pressure

Leakage at reseal pressure: Zero

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

Viton® is a registered trademark of DuPont Dow Elastomers.

5100 Series

Inline Relief Valves

10 to 2400 psig (0.7 – 165 bar)



Features

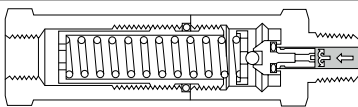
- Zero leakage up to 95% of cracking pressure
- Positive reseal at high percentage of cracking pressure
- Accurate set pressure
- Wide range of cracking pressure
- Tamper-proof adjustment
- PED certifications and CE marking available for most models

Technical Data

Body Construction Materials	Brass, steel, 303 or 316 stainless steel
O-ring Materials	Buna N, ethylene propylene, neoprene, Teflon®, and Viton®
Spring Material	17-7 PH stainless steel
Operating Pressure	0 to 2400 psig (166 bar)
Proof Pressure	3600 psig (248 bar)
Burst Pressure	Over 5000 psig (345 bar)
Temperature Range	-320° F to +400° F (-196° C to +204° F) <i>Based on O-ring material, see "How to Order"</i>
Connection Sizes	1/8" to 1/4"

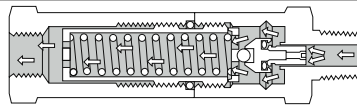
Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



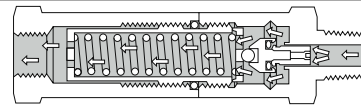
Closed

The spring load is carried by a metal-to-metal stop. The O-ring provides a leak-tight seal. Sealing efficiency increases as the pressure increases up to the cracking pressure.



Cracking

The ports in poppet open fully and eliminate rapid increase in the pressure. The flow is throttled between the poppet shoulder and the seat, which provides regularly increasing flow area with increasing flow rates.



Open

The inline construction and full flow ports permit maximum flow with minimum increase in the system pressure.

relief valves

Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880
Phone (951) 270-6200 Fax (951) 270-6201
www.circle-seal.com

5100 Series

Cracking Pressure Spring Ranges

Consult your local distributor or the factory for replacement spring part numbers. (Please have your complete valve part number ready when calling.)

Cracking Pressure Ranges (psig)

10–15	82–117	346–450	1201–1400
16–24	118–162	451–575	1401–1900
25–41	163–230	576–710	1901–2400
42–57	231–285	711–999	
58–81	286–345	1000–1200	

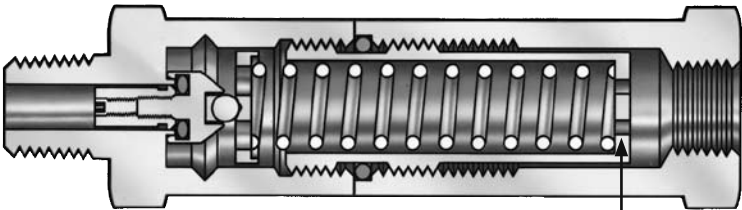
Adjustment

The 5100 Series relief valve is adjustable to $\pm 15\%$ of its nominal cracking pressure as follows:

1. Remove discharge line (in-line mounted unit) or override ring & rod (ASME type)
2. “Break” body joint by wrenching hexes. DO NOT USE PIPE WRENCH.
3. Insert proper size hex wrench (see table below) into the outlet end and turn clockwise to increase the cracking pressure, or counterclockwise to decrease.
4. After adjustment, hold the hex wrench stationary relative to the inlet end and turn the body to tighten the joint.
5. Test adjusted unit for cracking pressure.

Hex Wrench Size

Size	Nominal Cracking Pressure (psig)	
	450 & Under	451 & Over
1/8"	7/32"	7/32"
1/4"	5/16"	1/4"
3/8"	5/16"	1/4"
1/2"	1/2"	3/8"
3/4"	9/16"	1/2"
1"	9/16"	1/2"
1 1/4"	3/4"	3/4"



Hex adjustment screw

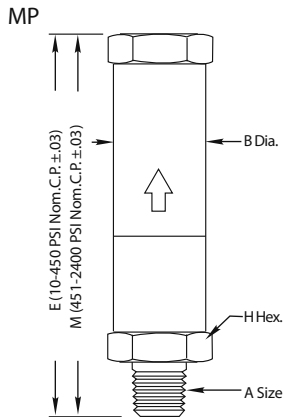
Air Flow Rates (5100–MP)

Inline valves, 1/8"–1"

Crack Pressure PSIG	Percent Over Pressure Beyond Cracking (SCFM air at room temperature)							
	10%				25%			
	1MP	2MP/3MP	4MP	6MP/8MP	1MP	2MP/3MP	4MP	6MP/8MP
15	1.0	1.5	5.0	9.0	3.0	5.0	50	52
20	1.5	2.0	10	12	4.0	5.0	60	63
25	2.0	2.7	25	27	5.4	6.5	65	67
30	2.4	4.6	30	36	6.2	13	68	71
40	3.0	5.5	34	55	6.5	25	72	100
50	3.0	10.5	40	65	8.0	29	74	110
75	4.2	14	50	70	13	38	80	114
100	6.0	25	54	90	17	55	90	130
125	8.5	32	70	120	22	58	110	136
150	10	36	72	150	27	78	115	200
200	13	40	135	190	40	96	250	375
250	16	50	150	210	43	115	280	450
300	20	60	180	225	52	127	400	600
400	25	80	270	270	68	150	600	900
500	36	46	110	190	108	120	320	700
750	45	58	130	210	90	130	420	1200
1000	47	64	170	210	160	160	620	1280
1200	67	74	240	250	200	200	1000	1500
1400	84	84	450	395	—	—	—	—
1600	110	110	720	405	—	—	—	—
1800	160	160	810	510	—	—	—	—
2000	190	190	850	515	—	—	—	—
2200	220	220	900	520	—	—	—	—
2400	240	240	990	675	—	—	—	—

5100 Series

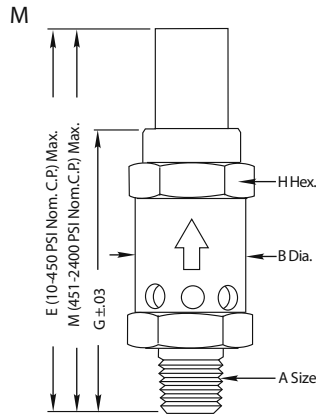
Dimensions (inches)



5100 Series, Inline

Prod. No.	A	E	M	B Dia. H Hex
-1MP	1/8"	2.89	3.49*	0.81*
-2MP	1/4"	3.34	4.24	1.00
-3MP	3/8"	3.36	4.26	1.00
-4MP	1/2"	4.15	5.05	1.25
-6MP	3/4"	5.61	7.11	1.50
-8MP	1"	5.79	7.29*	1.50
-10MP	1 1/4"	7.46	10.22	2.00

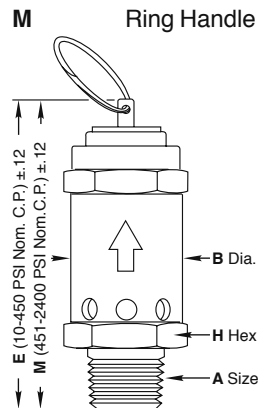
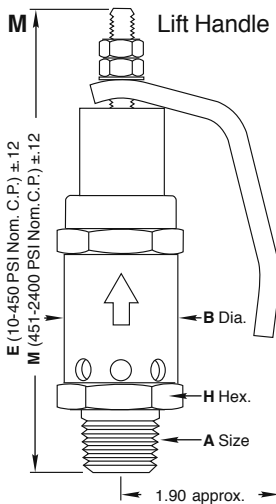
* 1/8" size: for cracking pressure 1201–2400 psig, 'M' is 3.95, 'B' and 'H' are 1.00
 1" size: for cracking pressure 1201–2400 psig, 'M' is 7.32
 1 1/4" size: not available above 1200 psig



5100 Series, Popoff

Prod. No.	A	E	M	G	B Dia. H Hex
-1M	1/8"	2.56	3.16*	2.39*	0.81*
-2M	1/4"	2.87	3.77	2.65	1.00
-3M	3/8"	2.89	3.79	2.74	1.00
-4M	1/2"	3.59	4.49	3.27	1.25
-6M	3/4"	5.00	6.50	4.16	1.50
-8M	1"	5.18	6.68	4.34	1.50
-10M	1 1/4"	6.70	8.65	4.96	2.00

* 1/8" size: for cracking pressure 1201–2400 psig, 'M' is 3.58, 'G' is 2.48, 'B' and 'H' are 1.00
 1 1/4" size: not available above 1200 psig



M5100 Series, Popoff with Manual Override

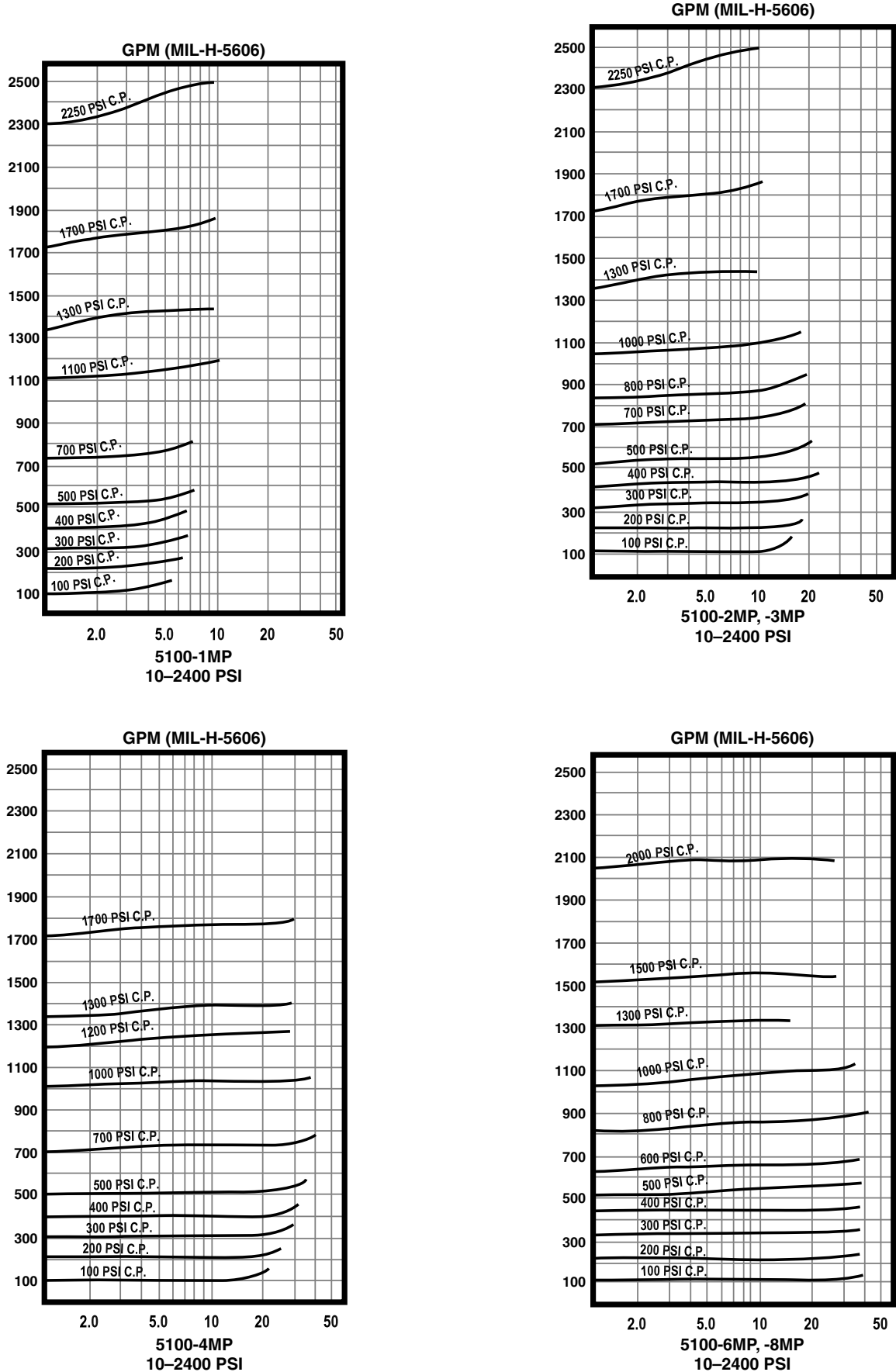
Prod. No.*	A	E	M	B Dia. H Hex
-1M	1/8"	2.84	3.45**	0.81**
-2M	1/4"	3.16	4.06	1.00
-3M	3/8"	3.19	4.09	1.00
-4M	1/2"	3.86	5.51	1.25
-6M	3/4"	5.41	7.54	1.50
-8M	1"	5.59	7.72	1.50
-10M	1 1/4"	6.95	10.42	2.00

* Ring handle is supplied for 1M, 2M, and 3M. For larger sizes, ring handle only supplied for cracking pressure up to 450 psi.

** 1/8" size: for cracking pressure 1201–2400 psig, 'M' is 3.84, 'B' and 'H' are 1.00
 1 1/4" size: not available above 1200 psig

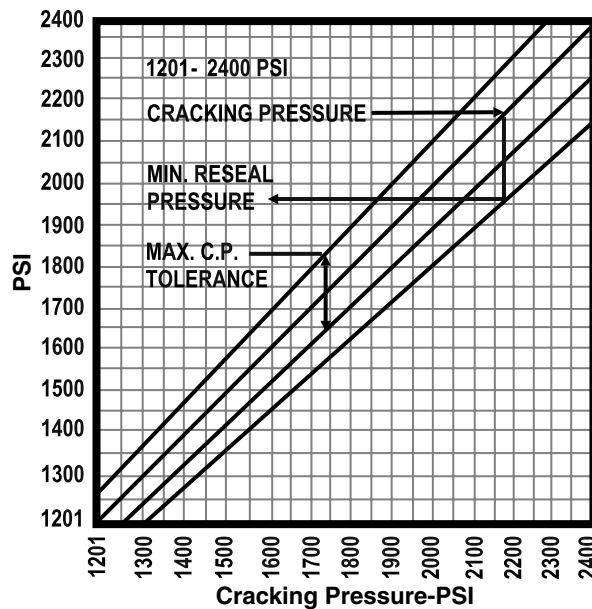
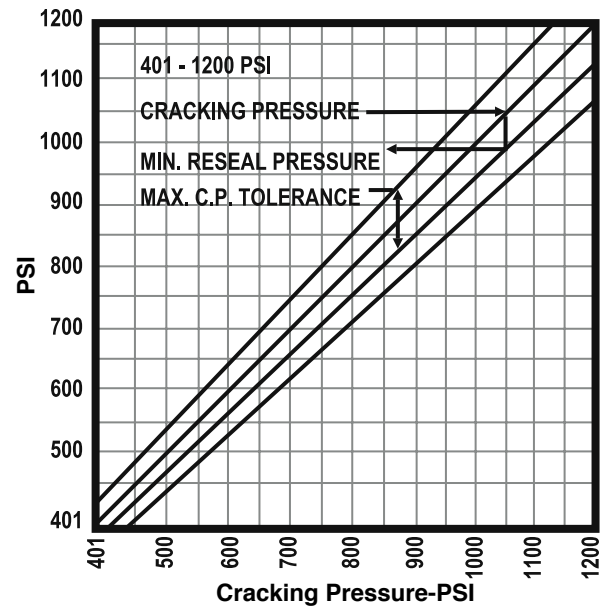
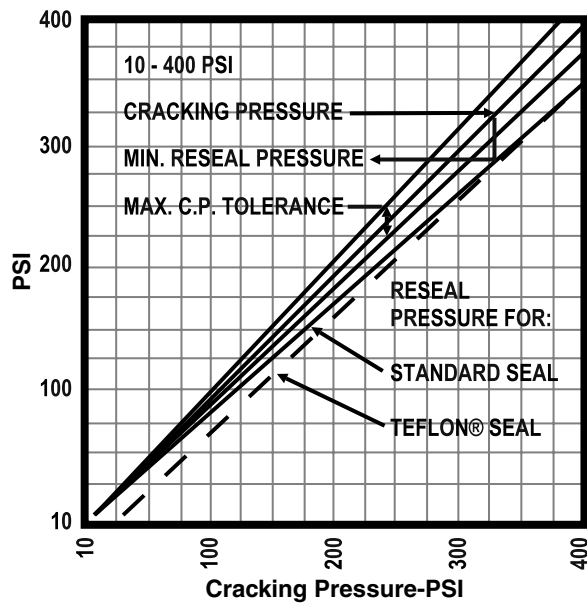
5100 Series

Hydraulic Flow Curves



5100 Series

Cracking & Reseal Pressure



Definitions

1. *Cracking pressure* is defined as 5cc/min with gas (0.2 scfm for 5120 Series)
2. *Reseat point* is the point at which the valve closes, cutting off virtually all flow.
3. The *reseal point* is the point at which the valve seals absolutely tight so that there is no leakage detectable by normal means of measurement.

How to Order

M 51 59 B-2 MP (L) - 20

VARIATION**

K Cryogenic service, special cleaning and testing (stainless steel valves only)

M Manual

O-RING MATERIAL, TEMPERATURE & CRACKING PRESSURE RANGE

20 Teflon®
5120 Series*: -100° to +400° F (-73° to +204°C)
K520 Series: -320° to +165° F (-196° to +74°C)

32 Viton®, -20° to +400° F (-29° to +204°C)

33 Neoprene, -40° to +300° F (-40° to +149°C)

59 Buna N, -65° to +275° F (-54° to +135°C)

62 Ethylene propylene, -65° to +300° F
(-54° to +149°C)

80 Teflon®, -320° to +165° F (-196° to +74°C)

BODY MATERIAL

B Brass^{††}
S Steel[†]
T 303 stainless steel[†]
T1 316 stainless steel

-CRACKING PRESSURE*

Specify cracking pressure setting in psig
(20 – 2400 psig)

SPECIAL CHARACTERISTICS

L Lockwire
R Resonance dampener (standard for 1201–2400 cracking pressures with elastomeric seals)

CONNECTIONS—INLET/OUTLET

M Male pipe
MP Inline male pipe by female pipe

VALVE SIZE

Pipe sizes in 1/8" increments

1	$\frac{1}{8}"$
2	$\frac{1}{4}"$
3	$\frac{3}{8}"$
4	$\frac{1}{2}"$
6	$\frac{3}{4}"$
8	1"
10	$1\frac{1}{4}"$

* Unit is not rated for liquid cryogenic service below -100°F (-73°C).

** Blank if not required

† Not available for PED applications

†† For PED applications, brass bodies are limited to a maximum temperature use of +100°F (+38°C)

O-rings of Teflon®: Minimum cracking pressure is 20 psi; not available for use above 1200 psi in 3/4" and larger sizes.

To specify PED certification, add PED prefix to the part number.

Repair Kit

In normal service, the only part(s) which may require replacement is(are) the seal(s). A repair kit may be ordered by placing a 'K' in front of the complete part number (i.e. K/5159B-2MP-20).

Please consult your Circle Seal Controls Distributor or our factory for information on special connections, materials, sizes, o-rings, operating pressures and temperature ranges.

Cracking Pressure Tolerance: $\pm 5\%$

Cracking pressures below 20 psig have a tolerance of $\pm 20\%$.

Flow at cracking pressure: Elastomeric seals = 5cc/min

Teflon[®] seals = 0.02 scfm

Reseal pressure***

	<u>Crack Pressure</u>	<u>Reseal Pressures</u>
Elastomeric seals	C.P. > 100 psi C.P. <100 psi	90% of C.P. 70% to 89% of C.P.
Teflon® seals	C.P. > 450 psi C.P. < 450 psi	90% of C.P. 52% to 90% of C.P.

*** The reseal point is the point at which the valve seals absolutely tight so that there is no leakage detectable by normal means of measurement. The point at which the valve closes, cutting off virtually all flow, is called the reseal point. The reseal point is substantially above the reseal.

Leakage at reseal pressure

Elastomeric seals Ascending pressure = zero up to 95% of cracking pressure

Descending pressure = zero at resale and below

Teflon® seals Ascending pressure = zero up to reseal pressure, then 10cc/min between reseal and cracking pressure

Descending pressure = zero at reseal, except with cracking pressure below 451 psi, then 1cc/min maximum

First crack pressure after standing unactuated for a prolonged period

Set pressure of...	5–19 psi	125% of cracking pressure
	20–29 psi	120% of cracking pressure
	30–49 psi	115% of cracking pressure
	50 psi and higher	110% of cracking pressure

D500 Series

M5100 Series

ASME Safety Relief Valves

D500 Series: 15 to 150 psig (1 – 10 bar)

M5100 Series: 20 to 1200 psig (1 – 83 bar)



D500 Series

M5100 Series

Features

D500 Series features cap design

M5100 Series offered with ring or lift handle

MD500 Series features cup design with manual override ring

Zero leakage from 0 psi up to 70% of the marked set pressure

Technical Data

ASME	American Society of Mechanical Engineers
Body Construction Materials	Naval brass, 303 and 316 stainless steel
O-ring Materials	<ul style="list-style-type: none"> D500 Series: Buna N, neoprene, Teflon®, Viton®, EPDM, and silicone M5100 Series: Buna N, neoprene, Teflon®, Viton®, and EPDM
Set Pressure	<ul style="list-style-type: none"> D500 Series: 15 to 150 psig (¼") M5100 Series: 20 to 1200 psig (⅛", ¼", ½", 1"); 50 to 1200 psig (⅛", ⅜", ½")
Temperature Range	-100° F to +400° F (-73° C to +204° F) <i>Based on O-ring & body material, see "How to Order"</i>
Connection Sizes	<ul style="list-style-type: none"> D500 Series: ¼" male pipe M5100 Series: ⅛" to 1" male pipe

Note: Proper filtration is recommended to prevent damage to sealing surfaces.

Terminology for ASME Safety Relief Valves

Safety Relief Valves

An automatic pressure relieving device actuated by the static pressure upstream of the valve, which opens in proportion to the increase over the opening pressure.

Start-to-Leak Pressure

The pressure at the valve inlet where the relieved fluid is first detected (on the downstream side of the seat) before normal relieving action takes place

Opening Pressure (Set Pressure)

The valve inlet pop point pressure at which there is a measurable lift or discharge becomes continuous as determined by seeing, hearing or feeling. In the pop type of safety valve, it is the inlet pressure at which the valve opens, allowing a larger

amount of fluid as compared with corresponding valve movements at higher or lower pressures

Note: A safety relief valve is not considered to open when it is simmering at a pressure just below the popping point even though the simmering may be audible. This set pressure distinguishes our ASME relief valves from our standard relief valves whose cracking pressure indicates initial flow.

Relieving Pressure

(Opening pressure plus overpressure) The pressure measured at the valve inlet at which the relieving capacity is determined.

Closing Pressure

(Reseat pressure) The pressure measured at the valve inlet, at which the valve closes,

flow is substantially shut off, and there is no measurable lift.

Seal-off Pressure

The pressure (measured at the valve inlet) after closing at which no further gas is detected at the downstream side of the seat.

Operating Pressure

The actual pressure at which a vessel is maintained in normal operation.

Accumulation

Pressure buildup or overpressure beyond the set pressure of a safety relief valve, at which capacity flow is rated. Capacities are usually based on 10% accumulation.

Note: Please specify 'ASME' when placing your order.

Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880

Phone (951) 270-6200 Fax (951) 270-6201

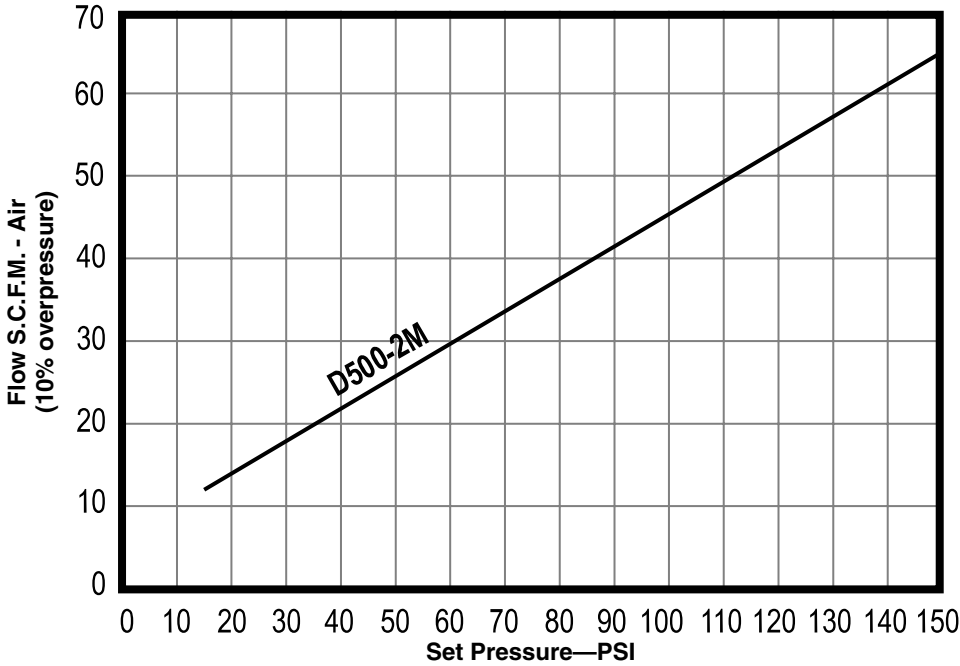
www.circle-seal.com

relief valves

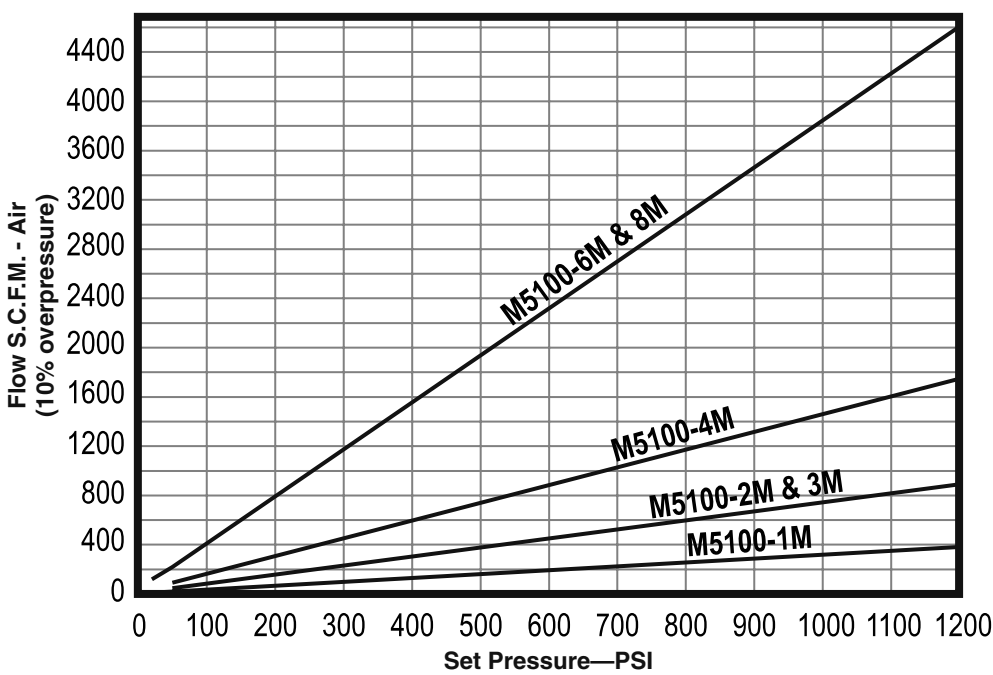
ASME Safety Relief Valves

Flow Curves

D500 Series



M5100 Series



ASME Safety Relief Valves

How to Order: D500 Series ASME Relief Valves (15 to 150 psig)

M D5 32 T1 - 2 M - 20

MANUAL OVERRIDE OPTION —

O-RING MATERIAL & TEMPERATURE —

- 20** Teflon®, -100° F to +400° F (-73°C to +204°C)
- 24** Silicone, -65° F to +150° F (-54°C to +66°C)
- 32** Viton®, -20° F to +350° F (-29°C to +177°C)
- 33** Neoprene, -20° F to +240° F (-29°C to +116°C)
- 59** Buna N, -20° F to +250° F (-29°C to +121°C)
- 62** Ethylene propylene, -20° F to +250° F (-29°C to +121°C)

MATERIAL & OTHER PRESSURE BOUNDARY COMPONENTS —

- N** Naval brass
- T1** 316 stainless steel

SET PRESSURE
Specify set pressure in psig
(15 – 150 psig)

CONNECTIONS—INLET
M Male pipe

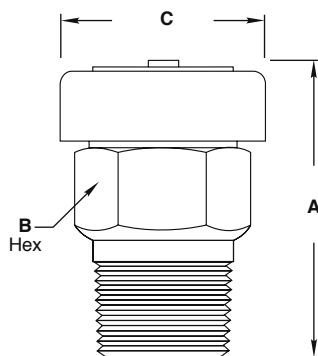
VALVE SIZE
2 ¼"

Please specify 'ASME' when placing your order.

Please consult your Circle Seal Controls distributor or our factory for information on special connections, lubricants, operating pressures and temperature ranges.

Dimensions (inches)

Dash No.	Size	A	B Hex	C Dia.
-2M	¼"	1.1875	0.625	0.90



Recommended Installation

1. Before installing a new safety relief valve, we recommend that a pipe tap be used to assure clean-cut and uniform threads in the vessel opening and to allow for normal hand engagement followed by a half to one turn by wrench.
2. Avoid over-tightening as this can distort the valve seat.
3. Avoid excess "popping" of the valve. Safety relief valves should only be operated often enough to assure they are in good working order.
4. Apply only a moderate amount of pipe compound or tape to the threads, leaving the first thread clean parts.
5. Don't oversize the valve, as this may cause chatter resulting in rapid wear of the moving parts.
6. Avoid wire, cable, or chain pulls for attachments to levers that do not allow a vertical pull. The weight of these devices should not be applied to the safety relief valve.
7. Avoid having the operation pressure too near the valve set pressure. A minimum differential of 10% is recommended.

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

Viton® is a registered trademark of DuPont Dow Elastomers.
Teflon® is a registered trademark of the DuPont Company.

ASME Safety Relief Valves

How to Order: M5100 Series ASME Relief Valves (20 to 1200 psig)

M51

59

N

-

4

M(L)

-

20

O-RING MATERIAL & TEMPERATURE

20 Teflon®, -100° F to +300° F (-73°C to +149°C)

32 Viton®, -20° F to +400° F (-29°C to +204°C)

33 Neoprene, -40° F to +250° F (-40°C to +121°C)

59 Buna N, -40° F to +250° F (-40°C to +121°C)

63 Ethylene propylene, -20° F to +200° F (-29°C to +93°C)

BODY MATERIAL

N Naval brass

T1 316 stainless steel

SET PRESSURE*

Specify set pressure in psig (20 – 1200 psig)

CONNECTIONS—INLET

M Male pipe

L Lockwire

VALVE SIZE

Pipe sizes in 1/8" increments

1 1/8"

2 1/4"

3 3/8"

4 1/2"

6 3/4"

8 1"

* Set Pressure

1/8", 3/4", 1": 20 to 1200 psi (1 – 83 bar)

1/4", 3/8", 1/2": 50 to 1200 psi (3 – 83 bar)

Please specify 'ASME' when placing your order.

Please consult your Circle Seal Controls distributor or our factory for information on special connections, lubricants, operating pressures and temperature ranges.

Dimensions (inches)

E ± .12

M ± .12

B Dia.

H Hex

A Size

1.90 approx.

Dash No.	A Size	E	M	B Dia. H Hex
-1M	1/8"	2.84	3.45	0.71
-2M	1/4"	3.16	4.06	1.00
-3M	3/8"	3.19	4.09	1.00
-4M	1/2"	3.86	5.51	1.25
-6M	3/4"	5.41	7.54	1.50
-8M	1"	5.59	7.72	1.50

Lift Handle

For 1/2", 3/4", and 1" valve sizes with set pressure of 451–1200 psi.

Ring Handle

For set pressures to a maximum of 1200 psi in 1/8" through 3/8" valves sizes to a maximum of 450 psi in 1/2" through 1" sizes.

E (10–450 psi Nom. C.P.) ± .12

M (451–2400 psi Nom. C.P.) ± .12

B Dia.

H Hex

A Size

Important

Complete part number MUST INCLUDE set pressure in psi. The ASME requires that valves be set at a “pop point”. The ASME refers to this as the set pressure. This point is higher than the traditional Circle Seal Controls definition of cracking pressure.

After a prolonged period of storage with no system pressure, these relief valves will evidence an apparent high set pressure on first pop; therefore, in receiving inspection tests, true set pressure should be determined after first pop.

The following Circle Seal Controls valves have been tested in accordance with procedures in Paragraph UG 131, Section V111 of the ASME Unified Pressure Vessel Code:

D500–2M

M5100–1M(L)

M5100–3M(L)

M5100–6M(L)

M5100–2M(L)

M5100–4M(L)

M5100–8M(L)

ASME Certificate of Authorization, Number 4599

Note: These valves are not certified for steam or liquid service and are intended for air service applications only.

Viton® is a registered trademark of DuPont Dow Elastomers.
Teflon® is a registered trademark of the DuPont Company.

20 Circle Seal Controls Relief Valves

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

5300 Series

Relief Valves

400 to 10,500 psig (28 – 724 bar)



Features

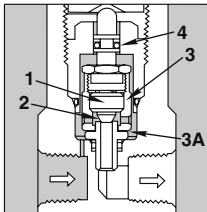
Zero leakage up to 95% of cracking pressure
No chatter or squeal
Positive reseal at a high percentage of cracking pressure
No pressure rise with increasing flow
Externally adjustable
PED certifications and CE marking available for most models

Technical Data

Body Construction Materials	Brass, 303 or 316 stainless steel
O-ring Materials	Buna N, neoprene, and Viton®
Poppet Materials	<ul style="list-style-type: none"> • Liquid service: CRES 440C • Gas service to 3074 psi: PCTFE • Gas service above 3074 psi: Polyimide (Vespal®)
Retainer Stem	303 stainless steel
Seat Material	17-4 PH stainless steel
Spring Material	17-7 PH stainless steel
Backup Rings	Teflon®
Operating Pressure	400 to 10,500 psig (28 to 724 bar); specify cracking pressure
Proof Pressure	<ul style="list-style-type: none"> • Gas: 4500 psig (PCTFE); 10,500 psig (Polyimide) • Liquid: 16,000 psig
Burst Pressure	<ul style="list-style-type: none"> • Brass: over 30,000 psig (2068 bar) • Stainless steel: over 40,000 psig (2758 bar)
Temperature Range	-65° F to +350° F (-54° C to +177° F) <i>Based on O-ring & body material, see "How to Order"</i>
Connection Sizes	<ul style="list-style-type: none"> • ¼" to ½" female pipe • ¼" to 1" female tube

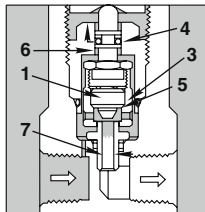
Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



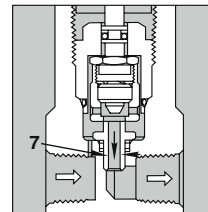
Closed

In the closed position, the poppet (1) is impressed against the orifice (2) by the spring and seals of the orifice. This impression is limited by the poppet retainer (3) which bottoms on the shoulder of the orifice nozzle unit at point 3A. As system pressure rises, pressure within the poppet retainer and above the poppet increases, effecting further sealing efficiency. As pressure rises above normal operating pressure, the poppet retainer (3) moves upward overcoming breakaway friction of the O-ring seal (4) before the preset cracking pressure is reached. This insures extremely precise cracking pressure accuracy.



Cracking

When system pressure rises above the cracking pressure, the force at area 6 is increased and overcomes the preset spring force, permitting the poppet retainer (3) to continue its upward movement and lift the poppet (1) away from the orifice (5), permitting flow through the orifice passage (7).



Open

Under conditions of flow, back pressure in the orifice nozzle (7) reduces the effective downward force on the poppet, which allows the poppet retainer unit to open further, providing increased flow with little or no increase in pressure. Where the valve is used as a sequence or priority valve, the downstream pressure buildup permits the poppet to open fully, allowing flow with minimum pressure drop.

relief valves

Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880
 Phone (951) 270-6200 Fax (951) 270-6201
 www.circle-seal.com

5300 Series

Cracking Pressure Tolerance: ±5%

Flow at cracking pressure: Gas = 5cc/min
Teflon® seals = 0.02 scfm

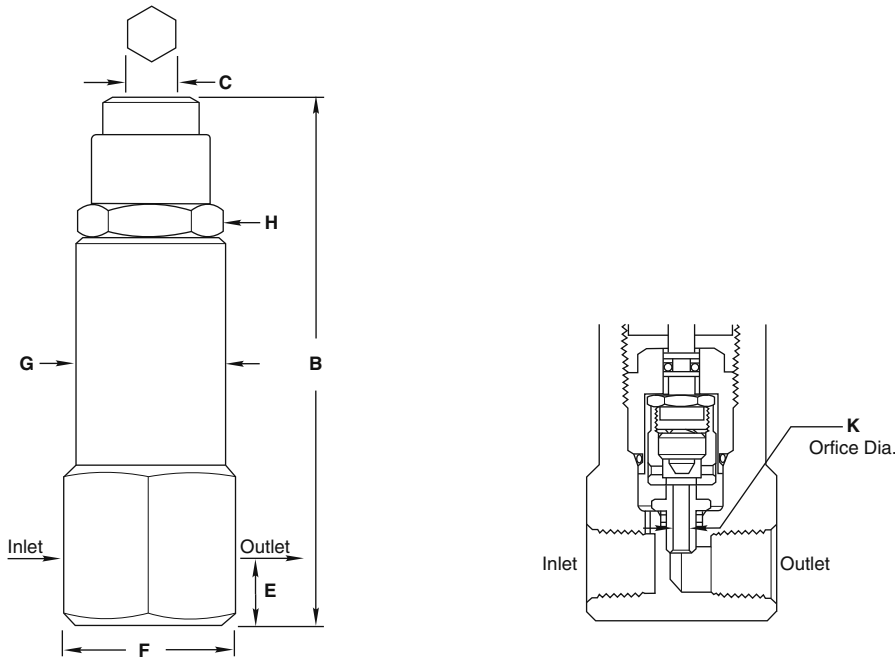
Reseal pressure

Crack Pressure	Reseal Pressures
400–599 psi	80% of C.P.
600–899 psi	85% of C.P.
900–5999 psi	90% of C.P.
6000 psi & greater	95% of C.P.

Leakage at reseal pressure

Gas	Ascending pressure = zero to 95% of cracking pressure Descending pressure = zero at reseal
Liquid	Ascending pressure = 5cc/min maximum to 95% of cracking pressure Descending pressure = 15cc/min maximum at reseal

Dimensions (inches)



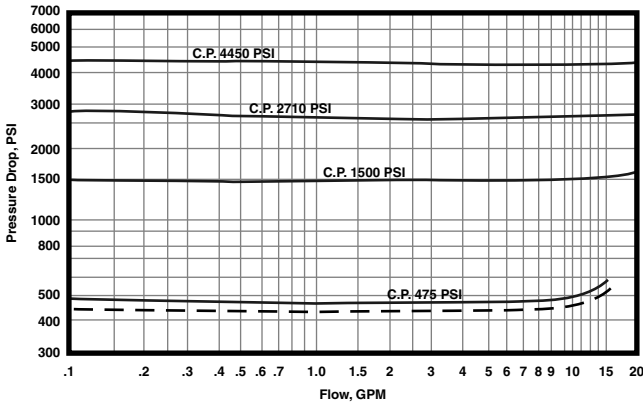
Tube Size	C.P. Range (PSI)	B Max.	C Hex	E	F Hex	G Dia.	H Hex	K Dia.	Weight (lbs)	
									Brass	Stainless Steel
1/4", 3/8"	420–3074	4.88	1/2	0.52	1.63	1.38	1.25	0.125	1.6	1.5
	3075–10,500	5.78	3/8	0.52	1.63	1.38	1.25	0.125	1.8	1.7
1/2"	420–3074	4.88	1/2	0.70	1.88	1.38	1.25	0.125	1.6	1.5
	3075–10,500	5.78	3/8	0.70	1.88	1.38	1.25	0.125	1.8	1.7
3/4"	400–2299	7.01	9/16	0.94	2.50	1.75	1.50	1.88	—	—
	2300–10,500	8.48	1/2	0.94	2.50	1.75	1.50	1.88	—	—
1"	400–2299	7.01	9/16	0.94	3.00	1.75	1.50	1.88	—	—
	2300–10,500	8.48	1/2	0.94	3.00	1.75	1.50	1.88	—	—

Pipe Size	C.P. Range (PSI)	B Max.	C Hex	E	F Hex	G Dia.	H Hex	K Dia.	Weight (lbs)	
									Brass	Stainless Steel
1/4"	420–3074	4.88	1/2	0.52	1.50	1.38	1.25	0.125	1.6	1.5
	3075–10,500	5.78	3/8	0.52	1.50	1.38	1.25	0.125	1.8	1.7
1/2"	400–2299	7.01	9/16	0.82	2.00	1.75	1.50	0.188	3.2	3.0
	2300–10,500	8.48	1/2	0.82	2.00	1.75	1.50	0.188	3.7	3.5

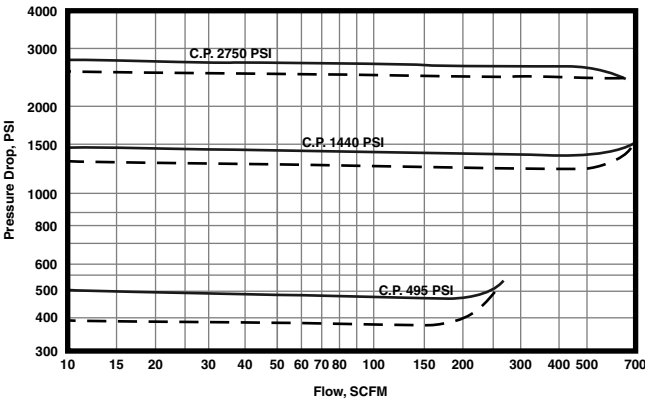
5300 Series

Typical Flow Curves

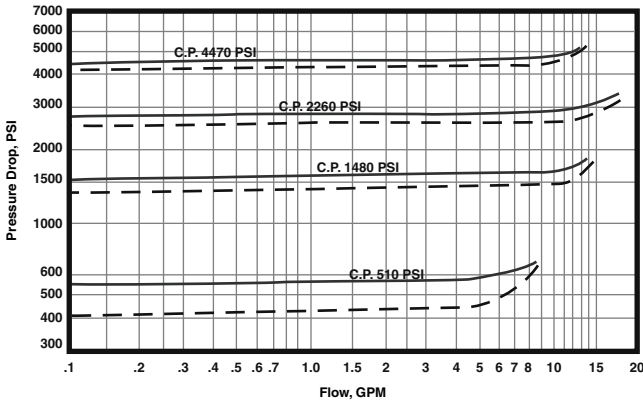
5300-4PP with Hydraulic Fluid
MIL-H-5606



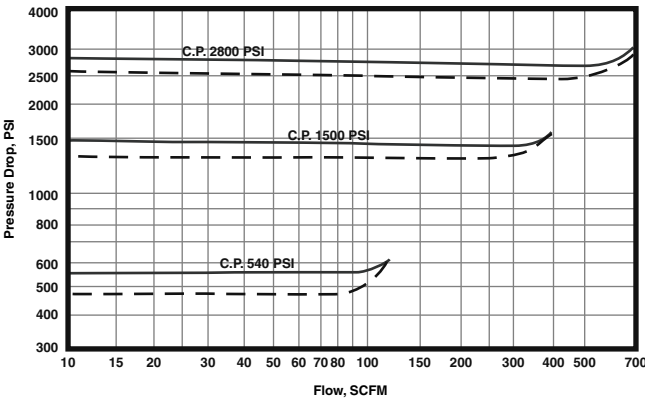
5300-4PP with Air



5300-8BB, 5300-2BB with Hydraulic Fluid
MIL-H-5606



5300-8PP, 5300-2PP with Air



Increasing flow ———

Decreasing flow - - - -

5300 Series

How to Order

L 53 49 B - 4 PP (L) - 500

VARIATION*

- L** Liquid service, CRES 440C poppet
- B** 2000 psi maximum with liquids
Gas service:
Up to 3,024 psi: PCTFE poppet
3,024 psi and greater: Polyimide (Vespel®) poppet

O-RING MATERIAL & TEMPERATURE

- 32** Viton®, -20° F to +350° F (-29°C to +177°C)
- 33** Neoprene, -20° F to +240° F (-29°C to +116°C)
- 49** Buna N, -65° F to +250° F (-54°C to +121°C)

BODY MATERIAL

- B** Brass†
- T** 303 stainless steel†
- T1** 316 stainless steel

CRACKING PRESSURE

Specify cracking pressure setting in psig (400 – 10,500 psig)

SPECIAL CHARACTERISTICS

- L** Lockwire (otherwise leave blank)

CONNECTIONS

- P** Female pipe
- B** Female tube, AND10050
- K** Male British parallel pipe
- L** Female British parallel pipe
- G** Aminco, union
- V** NASA MC240

VALVE SIZE

Pipe sizes in 1/8" increments
Tube sizes in 1/16" increments

- 2** 1/4" pipe
- 4** 1/2" pipe; 1/4" tube
- 6** 3/8" tube
- 8** 1/2" tube
- 12** 3/4" tube
- 16** 1" tube

* Blank if not required

† For PED applications, bodies are limited to a maximum temperature use of +100° F (+38° C)

To specify PED certification, add PED prefix to the part number.

Back pressure: Any back pressure above atmosphere reduces the cracking pressure by 0.35 psi for each 1.0 psi of back pressure.

Repair Kits

In normal service, the only part(s) which may require replacement is(are) the seal(s). A repair kit may be ordered by placing a 'K/' in front of the complete part number (i.e. K/5349B-4PP).

Cracking Pressure Spring Ranges

Consult factory for replacement spring part numbers

Dash No. (Valve Size)	C.P. Range	Dash No. (Valve Size)	C.P. Range
	400-599		420-589
	600-899		590-839
	900-1299		840-1179
-4PP (1/2")	1300-1799	-2PP (1/4")	1180-1574
-12BB (3/4")	1800-2299	-4BB (1/4")	1575-1899
-16BB (1")	2300-3299	-6BB (3/8")	1900-2449
	3300-6999	-8BB (1/2")	2450-3074
	7000-10,500		3075-3999
			4000-7399
			7800-10,500

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

Viton® is a registered trademark of DuPont Dow Elastomers.
Vespel® is a registered trademark of E.I. du Pont de Nemours and Company.
Teflon® is a registered trademark of the DuPont Company.

R6000 Series

Right Angle Relief Valve



Available in low, medium, high and extra high pressure models, R6000 right angle relief valves provide users with high accuracy and consistency of cracking and reseal pressures. Furthermore, narrow pressure ranges (cracking pressures) for each model can be factory pre-set according to customer specifications. PED certification and CE marking are standard for all models. All R6000 relief valves are offered with multiple end connections to ensure application versatility.

Typical Applications

- Beverage dispensing equipment
- Gas pilot plants
- Petrochemical test labs
- Offshore oil platform heating lines
- Pharmaceutical sterilization and packaging systems

Features & Benefits

Low Pressure (5 – 550 psig)*

Zero friction poppets

- Increases accuracy of cracking pressure and reseal pressure.
- Improves consistency of cracking pressure and reseal pressure.

Encapsulated Seat Seal

- Maintains small contact surface area.
- Protects seat from erosion due to flow.

Raised seal lip on poppet minimizes contact with seat, eliminating friction and preventing overstressing of the O-ring

6 pressure spring ranges improve accuracy

Caps and bonnets are pre-drilled for lockwire

Multiple end connections available

High Pressure (150–6000 psig)

3 models available:

- Medium (150–2500 psig)—6 spring ranges improve accuracy
- High (150–5000 psig)—7 spring ranges improve accuracy
- Extra High (5000–6000 psig)—one spring

Delta stem seal design prevents friction which increases accuracy of cracking pressure and reseal pressure.

Balanced poppet design allows cracking pressure to stay the same regardless of backup pressure.

Orifice sizes: 0.082", 0.094", 0.188"

Multiple end connections available.

Optional manual override handle

Circle Seal Controls

2301 Wardlow Circle, Corona, CA 92880
Phone (951) 270-6200 Fax (951) 270-6201
www.circle-seal.com

** Back pressure affects cracking pressure on low pressure version*

relief valves

R6000 Series

Materials of Construction

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

LR

End

Body

Shroud ring

Poppet

Bonnet

Jam nut

Cap

Spring holder

Retaining ring

O-ring

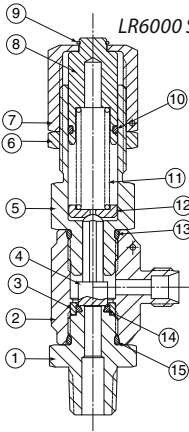
Spring

Spring equalizer

O-ring

Seat O-ring

O-ring



LR6000 Series

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

MR/HR/XR

End

Body

Shroud ring

Poppet

Bonnet

Jam nut

Cap

Spring holder

Spring

Spring equalizer

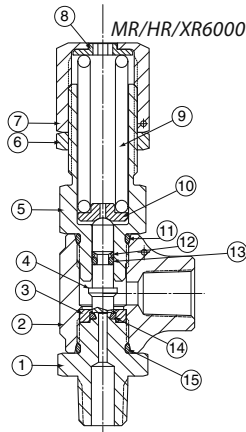
O-ring

Delta ring

O-ring

Seat O-ring

O-ring

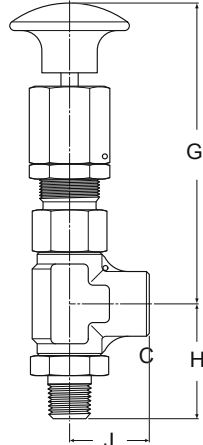
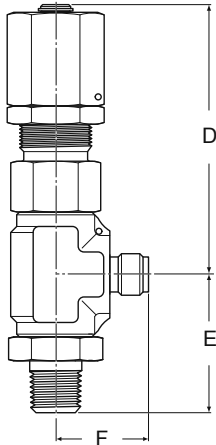
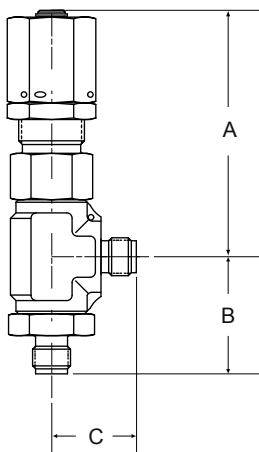


MR/HR/XR6000 Series

	Specifications
BODY CONSTRUCTION	316 stainless steel
SPRING MATERIAL	17-7PH CRES
SEAL MATERIAL	Neoprene • Viton® • Buna N • EPR • Kalrez® • Silicone (not available for the XR Series)
CONNECTION SIZES	1/4"
ORIFICE SIZE	LR6000, MR6000: 0.188" HR6000: 0.094" XR6000: 0.082"

Dimensions

	1/4" Gyrolok x 1/4" Gyrolok			1/4" Male NPT x 1/4" Gyrolok			1/4" Male NPT x 1/4" Female NPT		
Model No.	A	B	C	D	E	F	G	H	J
LR	3.10" max	1.34"	0.97"	3.10" max	1.44"	0.97"	n/a	1.44"	1.00"
	(7.87cm)	(3.40cm)	(2.39cm)	(7.87cm)	(3.66cm)	(2.39cm)		(3.66cm)	(2.54cm)
MR	2.94" max.	1.34"	0.97"	2.94" max.	1.44"	0.97"	2.94" max.	1.44"	1.00"
	(7.47cm)	(3.40cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.39cm)		(3.66cm)	(2.54cm)
HR	2.94" max.	1.34"	0.97"	2.94" max.	1.44"	0.97"	2.94" max.	1.44"	1.00"
	(7.47cm)	(3.40cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.39cm)		(3.66cm)	(2.54cm)
XR	2.94" max.	1.34"	0.97"	2.94" max.	1.44"	0.97"	n/a	1.44"	1.00"
	(7.47cm)	(3.40cm)	(2.39cm)	(7.47cm)	(3.66cm)	(2.39cm)		(3.66cm)	(2.54cm)



R6000 Series

Operating Pressures

Pressures	LR6000	MR6000	HR6000	XR6000
Cracking Pressure	5–550 psig (0–38 bar)	150–2500 psig (10–172 bar)	150–5000 psig (10–345 bar)	5000–6000 psig (345–414 bar)
Maximum Operating Pressure	5–700 psig (0–48 bar)	150–6000 psig (10–414 bar)	150–7000 psig (10–482 bar)	5000–7000 psig (345–482 bar)
Proof	1050 psig (72 bar)	9000 psig (620 bar)	9000 psig (620 bar)	9000 psig (620 bar)
Burst	Over 2800 psig (193 bar)	Over 24,000 psig (1652 bar)	Over 24,000 psig (1652 bar)	Over 24,000 psig (1652 bar)
Reseat Pressure	85% min. of CP > 10 psig 70% of CP < 10 psig	85% min. of CP	85% min. of CP	85% min. of CP

Cv Ratings

Cracking Pressure	C _v LR6000 0.188"		C _v MR6000 0.188"		C _v HR6000 0.094"		C _v XR6000 0.082"	
	Air	Water	Air	Water	Air	Water	Air	Water
PSIG								
5	0.63	0.47	—	—	—	—	—	—
25	0.63	0.47	—	—	—	—	—	—
26	0.64	0.43	—	—	—	—	—	—
80	0.64	0.43	—	—	—	—	—	—
81	0.4	0.31	—	—	—	—	—	—
150	0.4	0.31	—	—	—	—	—	—
151	0.42	0.26	0.79	0.59	0.25	0.16	—	—
250	0.42	0.26	0.79	0.59	0.25	0.16	—	—
251	0.3	0.19	0.79	0.59	0.25	0.16	—	—
350	0.3	0.19	0.79	0.59	0.25	0.16	—	—
351	0.35	0.18	0.61	0.59	0.27	0.16	—	—
550	0.35	0.18	0.61	0.59	0.27	0.16	—	—
650	—	—	0.61	0.59	0.27	0.16	—	—
651	—	—	0.38	0.29	0.27	0.16	—	—
700	—	—	0.38	0.29	0.27	0.16	—	—
701	—	—	0.38	0.29	0.2	0.16	—	—
1001	—	—	0.37	0.20	0.2	0.14	—	—
1300	—	—	0.37	0.20	0.2	0.14	—	—
1301	—	—	0.37	0.20	0.21	0.14	—	—
1500	—	—	0.37	0.20	0.21	0.13	—	—
1501	—	—	0.28	0.14	0.21	0.13	—	—
2000	—	—	0.28	0.14	0.21	0.13	—	—
2001	—	—	0.24	0.10	0.19	0.13	—	—
2500	—	—	0.24	0.10	0.19	0.13	—	—
3000	—	—	—	—	0.19	0.13	—	—
3001	—	—	—	—	0.15	0.07	—	—
4000	—	—	—	—	0.15	0.07	—	—
5000	—	—	—	—	—	—	0.15	0.009
6000	—	—	—	—	—	—	0.12	0.006

R6000 Series

Pressure/Temperature Ratings

Low Pressure

Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)
LR6033	Neoprene	-40° to +300° (-40° to +149°)	Up to 25 (Up to 1.7) 26–350 (1.8–24.1) 351–550 (24.2–37.9)
LR6032	Viton®	-20° to +400° (-29° to +204°)	Up to 25 (Up to 1.7) 26–350 (1.8–24.1) 351–550 (24.2–37.9)
LR6077	Buna-N	-65° to +275° (-54° to +135°)	Up to 25 (Up to 1.7) 26–350 (1.8–24.1) 351–550 (24.2–37.9)
LR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	Up to 25 (Up to 1.7) 26–350 (1.8–24.1) 351–550 (24.2–37.9)
LR6065	Kalrez®	-40° to +550° (-40° to +288°)	Up to 25 (Up to 1.7) 26–350 (1.8–24.1) 351–550 (24.2–37.9)
LR6024	Silicone	-70° to +450° (-57° to +232°)	Up to 25 (Up to 1.7) 26–350 (1.8–24.1) 351–550 (24.2–37.9)

Medium Pressure

Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)
MR6033	Neoprene	-40° to +300° (-40° to +149°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)
MR6032	Viton®	-20° to +400° (-29° to +204°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)
MR6077	Buna-N	-65° to +275° (-54° to +135°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)
MR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)
MR6065	Kalrez®	-40° to +550° (-40° to +288°)	150–350 (10.3–24.1) 351–2500 (24.2–172.4)
MR6024	Silicone	-70° to +450° (-57° to +232°)	150–350 (10.3–24.1)

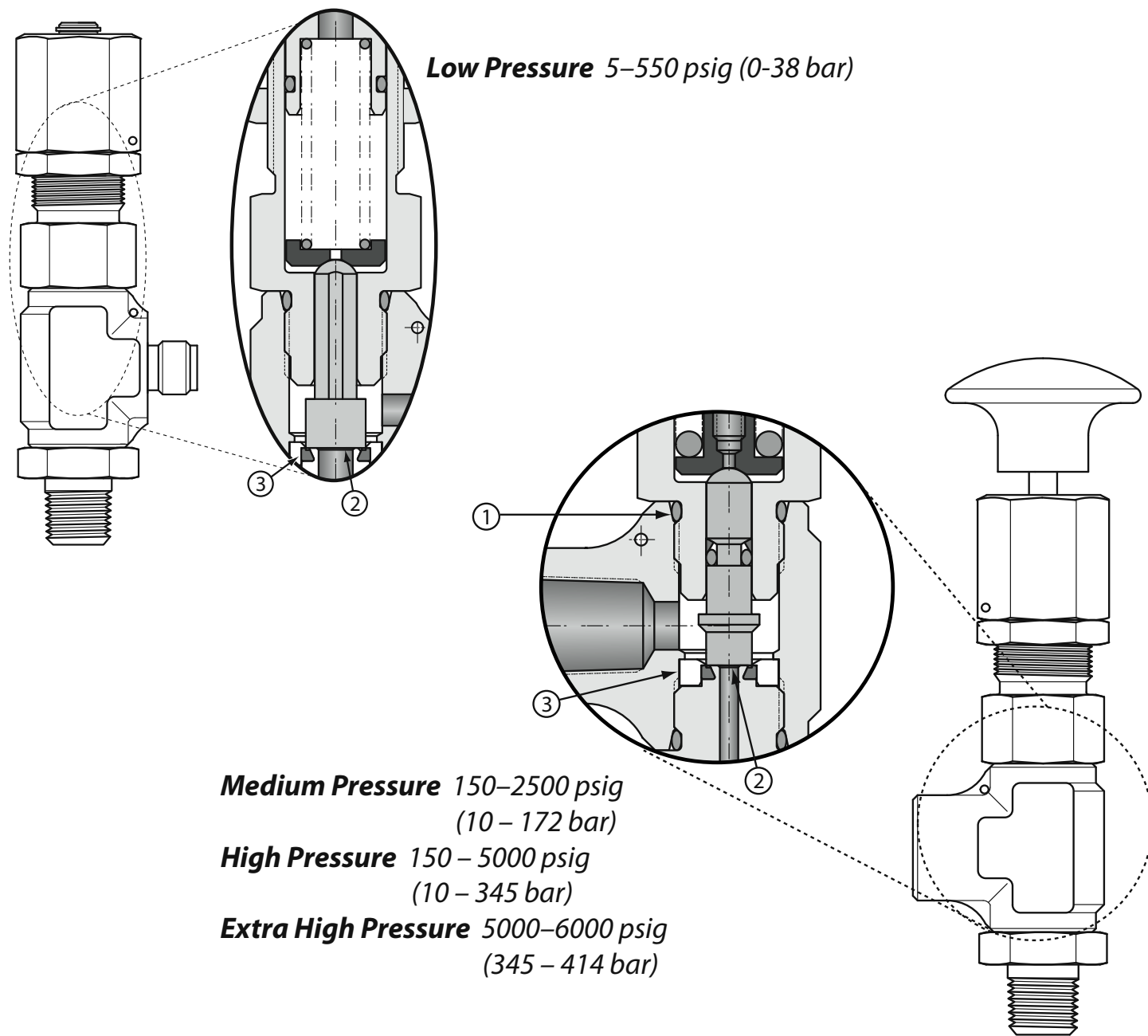
High Pressure

Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)
HR6033	Neoprene	-40° to +300° (-40° to +149°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)
HR6032	Viton®	-20° to +400° (-29° to +204°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)
HR6077	Buna-N	-65° to +275° (-54° to +135°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)
HR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)
HR6065	Kalrez®	-40° to +550° (-40° to +288°)	150–300 (10.3 to 20.7) 301–5000 (20.8 to 344.8)
HR6024	Silicone	-70° to +450° (-57° to +232°)	150–300 (10.3 to 20.7)

Extra High Pressure

Valve No.	Seal Material	Temperature °F (°C)	Pressure Range psig (bar)
XR6033	Neoprene	-40° to +300° (-40° to +149°)	5000–6000 (344.8–413.8)
XR6032	Viton®	-20° to +400° (-29° to +204°)	5000–6000 (344.8–413.8)
XR6077	Buna-N	-65° to +275° (-54° to +135°)	5000–6000 (344.8–413.8)
XR6062	Ethylene Propylene	-65° to +300° (-54° to +149°)	5000–6000 (344.8–413.8)
XR6065	Kalrez®	-40° to +550° (-40° to +288°)	5000–6000 (344.8–413.8)

R6000 Series

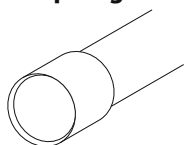


Features

① O-ring & Delta backup ring

② Raised seal lip

③ Fully encapsulated seat seal



R6000 Series

Crack Pressure Range

Select appropriate spring code

LR6000 Low Pressure		MR6000 Medium Pressure		HR6000 High Pressure		XR6000 Extra High Pressure	
Spring Code	Range in PSIG (BAR)	Spring Code	Range in PSIG (BAR)	Spring Code	Range in PSIG (BAR)	Spring Code	Range in PSIG (BAR)
A	5–25 (0–2)	B	150–350 (10–24)	A	150–300 (10–21)	A	5000–6000 (345–414)
B	26–80 (2–6)	C	351–650 (24–45)	B	301–700 (21–48)		
C	81–150 (6–10)	D	651–1000 (45–69)	C	701–1300 (48–90)		
D	151–250 (10–17)	E	1001–1500 (69–103)	D	1301–2000 (90–138)		
E	251–350 (17–24)	F	1501–2000 (104–138)	E	2001–3000 (138–207)		
F	351–550 (24–38)	G	2001–2500 (138–172)	F	3001–4000 (207–276)		
				G	4001–5000 (276–345)		

How to Order

LR60 24 – 2MP – A C M – * * * *

BASIC MODEL NUMBER

- LR60** Low pressure
5–550 psig (0–38 bar)
- MR60** Medium pressure
150–2500 psig (10–172 bar)
- HR60** High pressure
150–5000 psig (10–276 bar)
- XR60** Extra high pressure
5000–6000 psig
(345–414 bar)

SEAL MATERIAL

- 24** Silicone*
- 32** Viton®
- 33** Neoprene
- 62** Ethylene propylene
- 65** Kalrez®
- 77** Buna-N

MANUAL OVERRIDE
(optional, not available for LR or XR series)
MR series only available up to 350 psig (24 bar).
HR series only available up to 700 psig (48 bar).

CIRCLE SEAL CONTROLS, INC.

SPRING CODE
See Crack Pressure Range table above

PORT SIZE

	Inlet	Outlet
2MP	¼" male NPT	¼" female NPT
2M4G	¼" male NPT	¼" Gyrolok®
4G	¼" Gyrolok®	¼" Gyrolok®
2RT	¼" male BSPT	¼" female BSPT
6Z	6mm Gyrolok®	6mm Gyrolok®
8Z	8mm Gyrolok®	8mm Gyrolok®
12Z	12mm Gyrolok®	12mm Gyrolok®

R6000 valves are CE 0035 / PED approved

* Silicone seals are not available for XR series.

* Silicone seals for MR series only available up to 350 psig (spring code B)

* Silicone seals for HR series only available up to 300 psig (spring code A)

**** Customer can request a specific cracking pressure when ordering. To specify, add the cracking pressure as -PSIG (not BAR) after the M for Manual Override (if no override, add value after "C"). Otherwise, the factory sets the valve at the nominal midpoint of the cracking pressure range selected. Valves with specific cracking pressure come standard with factory installed lockwire.

R6000 Service Kits

LR Kit includes: end seat-to-body O-ring, bonnet-to-body O-ring, and bonnet seal O-ring.

MR/HR/XR Kit includes: end seat-to-body O-ring, bonnet-to-body O-ring, seat O-ring, and Delta seal. Replacement of Delta seal requires use of installation tool and resizing tool. Consult factory for details.

To Order, add K to front of valve part number (example: KLR6024-2MP-AC).

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

Relief Valve Specification Check Sheet

Customer Information

Customer Name	
Company Name	
Address	
Telephone	Fax
E-mail	

Application Information

Application			
Maximum Operating Pressure		PSIG / BAR (circle one)	
Operating Temperature	Max:	°F / °C (circle one)	Min: °F / °C (circle one)
System Fluid(s)			
Cracking Pressure (Set)	psig / BAR (circle one)		
<i>Note: Standard cracking pressure is defined as a flow of 5cc/min for elastomers, 0.02 scfm (600cc) for Teflon®</i>			
Minimum Reseat Pressure	psig / BAR (circle one)	Allowable Leakage at Reseat	
Flow Rate (Min)	SCFM / GPM at Maximum Pressure Drop		

Valve Information

Materials

Body	Trim	Seat
------	------	------

Line Connections

Inlet Size	Type
Outlet Size	Type

Envelope Requirements

L	W	H
Maximum Weight		
Units Must Meet the Following Specifications		
Number of Units Required:	Now	Yearly
Target Price		

Notes

[illegible]



405 Centura Court
PO Box 4866 (29305)
Spartanburg, SC 29303
Tel (864) 574-7966
Fax (864) 587-5608
www.circortechnologies.com

Circle Seal Controls, Inc.

2301 Wardlow Circle
Corona, CA 92880
Tel (951) 270-6200
Fax (951) 270-6201
www.circle-seal.com

GO Regulator

405 Centura Court
PO Box 4866 (29305)
Spartanburg, SC 29303
Tel (864) 574-7966
Fax (864) 587-5608
www.goreg.com

HOKE, Inc.

405 Centura Court
PO Box 4866
Spartanburg, SC 29303
Tel (864) 574-7966
Fax (864) 587-5608
www.hoke.com

CIRCOR Instrumentation, Ltd.

1-3 Bouverie Road
Harrow
Middlesex, HA1 4HB
UK
Tel +44 (0) 20 8423 0113
Fax +44 (0) 20 8864 7008
www.circor.co.uk

HOKE Controls

2054 Francis St.
Ontario, CA 91761
Tel (909) 923-3770
Fax (909) 923-2550

Panels Plus

2054 Francis St.
Ontario, CA 91761
Tel (909) 923-3770
Fax (909) 923-2550
www.circor-panelsplus.com

CIRCOR Tech

405 Centura Court
PO Box 4866 (29305)
Spartanburg, SC 29303
Tel (864) 574-7966
Fax (864) 587-5608
www.circortech.com

HOKE GmbH

Weitzesweg 11
Postfach 15 41
D-61118 Bad Vilbel-Dortelweil
Germany
Tel +49-6101-82 56 0
Fax +49-6101-82 56 40
www.hoke.de

TOMCO

51 Zima Park
PO Box 4866 (29305)
Spartanburg, SC 29303
Tel (864) 574-7966
Fax (864) 587-5608
www.tomcoquickcouplers.com

CIRCOR Instrumentation Technologies

Central Europe

Leeuwenhoekweg 24
2661 CZ Bergschenhoek
The Netherlands
Tel +31-10-4206011
Fax +31-10-4566774
www.circortechnologies.com

LIMITED WARRANTY

ALL CIRCLE SEAL CONTROLS, INC., GO REGULATOR, AND HOKE INC. PRODUCTS ARE MADE TO EXACTING STANDARDS OF DESIGN, MATERIAL, WORKMANSHIP AND QUALITY CONTROL AND ARE WARRANTED TO BE FREE OF DEFECTS IN MATERIAL AND WORKMANSHIP AND REASONABLY FIT FOR THE USES SET FORTH IN SELLER'S CATALOG OR THE CONTRACT SPECIFICATIONS FOR A PERIOD OF ONE YEAR AFTER SALE IF PROPERLY INSTALLED AND MAINTAINED AND UNDER THE NORMAL USE AND SERVICE FOR WHICH THE EQUIPMENT IS INTENDED. BUYER TO INSPECT THE GOODS WITHIN TEN DAYS OF DELIVERY AND TO THEN IMMEDIATELY NOTIFY SELLER OF ANY DEFECTS IN ORDER TO CLAIM A DEFECT. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES WHETHER THEY ARE STATUTORY, EXPRESS OR IMPLIED, INCLUDING AMONG OTHER THINGS ANY IMPLIED WARRANTY OF MERCHANTABILITY FITNESS FOR A PARTICULAR PURCHASE NOT SET FORTH IN SELLER'S CATALOG, AND ALSO DOES NOT APPLY TO ANY PRODUCTS OF SELLER WHICH HAVE BEEN REPAIRED, ALTERED OR MODIFIED OR HAVE BEEN SUBJECT TO MISUSE OR ABUSE. SELLER IS NOT LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES RESULTING DIRECTLY OR INDIRECTLY FROM THE DESIGN, MATERIAL, WORKMANSHIP, OPERATION OR INSTALLATION OF ANY OF ITS PRODUCTS AND NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY OTHER LIABILITY IN CONNECTION THEREWITH. BUYER'S EXCLUSIVE REMEDY SHALL BE THE REPAIR OR REPLACEMENT OF ANY SUCH DEFECTIVE PRODUCT AFTER VERIFICATION BY SELLER. THIS WARRANTY IS IN EFFECT UNLESS SUPERSEDED BY LIMITED WARRANTY, FORM NO. 2299 (4/83)